

MERCURY/MARINER



Bearings & Bearing Kits



Features...

★ Only premium quality.

★ Available in convenient kits.

NEW



**18-1189
THRUST BEARING**
Replaces: 31-815480
For: Reverse gear from 115HP and up

NEW



**18-1190
THRUST BEARING**
Replaces: 31-20839T
For: Reverse gear for Force, Merc, Mariner from 30-70HP



**18-1112
AP# 13022
REVERSE GEAR
THRUST BEARING**
Replaces: 31-12576



**18-1113
AP# 13023
REVERSE GEAR BEARING**
Replaces: 31-12578,
31-12578T



**18-1114
AP# 13024
INSIDE FORWARD
GEAR BEARING**
Replaces: 31-15844



**18-1115
AP# 13025
INSIDE FORWARD
GEAR BEARING**
Replaces: 31-32898,
31-32898T

NEW



**18-1198
PINION BEARING**
Replaces: 31-812768
For: 40-60HP models



**18-1117
AP# 2762
PINION BEARING**
Replaces: 31-42647A1



**18-1118
DRIVE SHAFT
BEARING**
Replaces: 31-42677A1



**18-1121
AP# 13027
DRIVE SHAFT
BEARING**
Replaces: 31-69220,
31-69220T



**18-1122
AP# 13028
INSIDE FORWARD
GEAR BEARING**
Replaces: 31-73363,
31-73363T



**18-1143
AP# 13029
TAPERED ROLLER
BEARING**
Replaces: 31-36387A1



**18-1103
OUTER FORWARD
GEAR BEARING ASSY.**
Replaces: 31-99328A1,
31-66668A1
For: 4-Stroke Outboards 9.9/15 &
8/15Bodensee 25/30/35/40/50HP

OUTBOARD

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NEW  18-1192 COMPLETE V6 CENTER MAIN Replaces: 31-88903T & 31-67445 For: Older V6 135-200HP Early style with no lip on split sleeve	NEW  18-1196 UPPER MAIN BEARING Replaces: 31-74248T For: V135, 150, 175, 200 (carb)	 18-1153 AP# 2122 BALL BEARING Replaces: 30-63326, 30-63326T	
 18-1154 AP# 1988 BALL BEARING Replaces: 30-63742, 30-63742T	 18-1155 AP# 1900 BALL BEARING Replaces: 30-88957A1, 30-88957T	 18-1399 BALL BEARING Replaces: 30-F286028 For: 7.5/25 Chrysler & Force	
 18-1092 OUTER FORWARD GEAR BEARING ASSY. Replaces: 31-821321A1 For: 4-Stroke O/B's, 9.9/15 Bodensee S/NOG760300 & Up	 18-1093 PINION BEARING ASSY. Replaces: 31-821321A2 For: 4-Stroke O/B's, 25/30/40/45/50 HP S/N OG760300 & Up	 18-1094 PINION BEARING ASSY. Replaces: 31-98294A1 For: 4-Stroke O/B's, 9.9/15 & 8/15 Bodensee, S/NOG760300 & Up	
NEW  18-1195 ROD BEARING WITH CAGE Replaces: 31-43012A1 For: 70, 75, 80, 90, 100, 115, L3, L4, 3.0L	 18-1347 CAGED BEARING KIT Replaces: 31-88269T For: 250/275/3.4L	NEW  18-1097 TAPERED ROLLER BEARING Replaces: 31-41326 For: Forward gear/driveshaft-8 to 50HP	 18-1156 AP# 1906 TAPERED ROLLER BEARING Replaces: 31-30894A1

MERCURY/MARINER

Drive Systems



OUTBOARD



18-1095
NEEDLE BEARING
Replaces: 31-21700
For: Forward gear-35 to 70HP



18-1096
NEEDLE BEARING
Replaces: 31-21739
For: Forward gear-9.9 to 70HP



18-1157
AP# 125
NEEDLE ROLLER BEARING
Replaces: 31-30895, 31-30895T



18-1158
AP# 2126
NEEDLE ROLLER BEARING
Replaces: 31-30956, 31-30956T



18-1159
AP# 570
TAPERED ROLLER BEARING
Replaces: 31-35928A1, 31-35928T1



18-1162
AP# 1902
TAPERED ROLLER BEARING
Replaces: 31-38356A1



18-1164
AP# 1904
TAPERED ROLLER BEARING
Replaces: 31-53079A1



18-1166
AP# 2131
TAPERED ROLLER BEARING
Replaces: 31-78172A1



18-2370
BEARING CARRIER
Replaces: 19291A3
(Force 40/50 HP 1995-99, 70 HP 1991-95, 75 HP 1996-98) (Mercury/Mariner 30/40 HP 2 cyl 9854537-P016999, 30/40 4-stroke G760300-up, 40/50 HP/30Jet 3 cyl 9973100-up, 60 HP 3 cyl D000750-up, 60 HP 4-stroke 9973100-up)



18-8210
SEAL & BEARING KIT
Replaces: 31-803029T1
For: 150, 200 HP (1980-88)



18-8211
SEAL & BEARING KIT
Replaces: 31-803029T
For: 135, 200 HP (1988-89)

Sierra#	Desc.	O.E.#	Qty.
18-2299	Tab Washer	14-79447	1
18-3719	Pinion Nut	11-35921	1
18-2653	Gear Housing Seal Kit	26-55682A1	1
18-1155	Ball Bearing	30-88957A1	1
18-1117	Pinion Bearing	31-42647A1	1
18-1115	Inside Forward Gear Bearing	31-32898	1
18-1143	Tapered Roller Bearing	31-36387A1	1
18-1158	Needle Roller Bearing	31-30956	1
18-1157	Needle Roller Bearing	31-30895	1
18-3759	Thrust Ring	35915	1
18-2285	Shim	15-47397A1	1
18-2295	Shim	15-57007A1	1

Sierra#	Desc.	O.E.#	Qty.
18-2299	Tab Washer	14-79447	1
18-3719	Pinion Nut	11-35921	1
18-2652	Lower Gear Housing Seal Kit	26-33144A2	1
18-1155	Ball Bearing	30-88957A1	1
18-1117	Pinion Bearing	31-42647A1	1
18-1143	Tapered Roller Bearing	31-36387A1	1
18-1158	Needle Roller Bearing	31-30956	1
18-1157	Needle Roller Bearing	31-30895	1
18-3759	Thrust Ring	35915	1
18-2285	Shim	15-47397A1	1
18-2294	Shim	15-42637A1	1

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MERCURY/MARINER

Drive System

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
30 (4-stroke, Bigfoot)	G760300 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 (4-stroke, non-Bigfoot)	G760300 & Up	—	18-1093	—	18-1103	—	—	—
30 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	18-1093	—	18-1103	—	—	—
35 (2 cyl.)	6445653 & Up	—	—	—	18-1162	—	N/A	—
350	1960827 - 2874703	—	—	18-1162	—	N/A	—	—
400 (2 cyl.)	2874704 - 3336257	—	—	—	18-1162	—	N/A	—
402	3336258 - 4117709	—	—	—	18-1162	—	N/A	—
402	4117710 - 4860102	—	—	—	18-1162	—	N/A	—
402/40 (2 cyl.)	4860103 - 5556229	—	—	—	18-1162	—	N/A	—
40 (2 cyl.)	5556230 - G053313	—	—	—	18-1162	—	N/A	—
40 (4 cyl.)	C159200 & Up	—	—	—	18-1162	—	N/A	—
40 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, non-Bigfoot)	G231123 & Up	—	18-1093	—	18-1103	—	—	—
40 (4-stroke, 4 cyl. Bigfoot)	T228405 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, 4 cyl. non-Bigfoot)	T228405 & Up	—	—	—	18-1170	—	—	—
40 EFI (4-stroke, 3 cyl. non-Bigfoot)	T409000 & Up	—	18-1093	—	—	—	18-1103	—
40 EFI (4-stroke, 3 cyl. Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 EFI (4-stroke, 4 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1170	—	—	—
45 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	—	N/A
45 (Bodensee 4-stroke, Bigfoot)	G231123 - T178499	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
45 (Bodensee 4-stroke, non-Bigfoot)	G231123 - T178499	—	18-1093	—	18-1103	—	—	—
500	2305101 - 2858813	—	—	—	18-1162	—	N/A	—
500	2858814 - 4140999	—	—	—	18-1162	—	N/A	—
500	4141000 - 4357639	—	—	—	18-1162	—	N/A	—
500 / 50	4357640 - 4962055	—	—	—	18-1162	—	N/A	—
500 / 50	4962056 - 5531629	—	—	—	18-1162	—	N/A	—
50 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
50 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
50 (4-stroke, non-Bigfoot)	G231123 & Up	—	18-1093	—	18-1103	—	—	—
50 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	18-1093	—	18-1103	—	—	—
50 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
55 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
55 Seapro, Marathon, Pontoon	D000750 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
60 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—

① Standard Rotation Only. ⑤ Two Bearings Required. ⑥ For 5/8 Dual Bearing Application.

③ For Units With A Casting Number Of 1655-9572C Only. ⑦ Use 18-1155 For Counter Rotation Applications.

④ For Units With A Casting Number Of 1674-814247C Only. ⑧ For Counter Rotation Use 18-1114.

OUTBOARD

MERCURY/MARINER

Drive System



OUTBOARD

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
60 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
60 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	18-1093	—	18-1103	—	—	—
60 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
650 (4 cyl.)	1542745 - 1765403	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2119749 - 2309310	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2309311 - 2452709	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2503991 - 2803561	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2803562 - 2874263	—	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2997339 & Up	—	—	18-1157	18-1156	—	N/A	18-1158
650 (3 cyl.)	3293184 - 3525440	—	—	—	18-1162	—	N/A	—
650 (3 cyl.)	3547987 - 4571651	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	4571652 - 4977156	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	4977157 - 5579016	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	5579017 - 6428680	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	A996142 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
75 (4 cyl.)	6432901 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
75 (3 cyl.)	A996142 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
800 (4 cyl.)	2559001 - 3144218	18-1153	—	18-1157	18-1156	—	N/A	18-1158
800 (4 cyl.)	3144219 - 3493912	—	—	18-1157	18-1156	—	N/A	18-1158
80 (4 cyl.)	4831999 - 6432900	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
80 (3 cyl.)	A996142 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
850 (4 cyl.)	3493913 - 4831998	—	—	18-1157	18-1156	—	N/A	18-1158
900 (6 cyl.)	1766824 - 1869775	18-1153	—	18-1157	18-1156	—	N/A	18-1158
900/90 (6 cyl.)	4845301 - & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
90 (3 cyl.)	A996142 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
100 (4 cyl.)	B209468 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
1150	2836019 - 2933900	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	2933901 - 3525440	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	3525441 - 4112634	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	4112635 - 4855152	18-1121	—	18-1157	18-1156	—	N/A	18-1158
1150/115	4855153 - 5314655	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	5314656 - 5600966	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	5600967 - 6436122	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	6436123 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115/125 (4 cyl.)	C100000 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
1250	2314956 - 2839368	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1350	2839369 - 2940020	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1350	2940021 - 3293233	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1400	3293234 - 3502805	18-1153	—	18-1157	18-1156	—	N/A	18-1158
140	4865687 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
1500	3502806 - 4121434	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1500	4121435 - 4865677	18-1121	—	18-1157	18-1156	—	N/A	18-1158
V-135	A904646 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-135	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-135	C239553 & Up	18-1143	18-1117	18-1122 ⑥ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-135	D082000 & Up	18-1143	18-1117	18-1115 ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150	4868998 - 5432021	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	5432022 - 6042945	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6042946 - 6443212	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6443213 - 6616990	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6616991 - A904645	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	A904646 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ① ⑩	18-1166 ①	18-1155	N/A	18-1158
V-150	C239553 & Up	18-1143	18-1117	18-1122 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150	D082000 & Up	18-1143	18-1117	18-1115 ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158

- ① Standard Rotation Only. ⑤ Two Bearings Required. ⑥ For 5/8 Dual Bearing Application.
 ③ For Units With A Casting Number Of 1655-9572C Only. ⑦ Use 18-1155 For Counter Rotation Applications.
 ④ For Units With A Casting Number Of 1674-814247C Only. ⑩ For Counter Rotation Use 18-1114.

Model	Serial Number	Bearing Gear	Bearing Pinion	Inside Bearing Forward (Drive Shaft)	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
V-150XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	4301235 - 5393736	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	5393737 - 6618750	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	6618751 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	C239553 & Up	18-1143	18-1117	18-1122 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	D082000 & Up	18-1143	18-1117	18-1115 ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175XRI (EFI)	D000750 & Up	18-1143	18-1117	18-1122 ⑤ ⑥	18-1166	18-1155	N/A	18-1158
V-175XRI (EFI)	D000750 & Up	18-1143	18-1117	18-1122 ⑤ ⑥	18-1166	18-1155	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200	4839034 - 5363917	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	5363918 - 6073191	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6073192 - 6203990	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6203991 - 6435502	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6435503 - 6625220	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6625221 - C100860	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200/								
V-200 (EFI)	C100861 - C291519	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200 (2.5L)	C291520 - D081999	18-1143	18-1117	18-1122 ⑥ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200	D082000 & Up	18-1143	18-1117	18-1115 ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200XRI (EFI)	C291520 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ① ⑩	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-220	B117316 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-225	5628028 & Up	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
225	D280813 & Up	18-1143	18-1117	18-1157 ① ⑩	18-1159 ①	18-1155 ①	N/A	18-1158
XR-4 ③	B242885 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4	B242885 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4 ③	C100861 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4 ④	C100861 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4	C239553 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-6	D082000 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158

- ① Standard Rotation Only. ⑤ Two Bearings Required. ⑥ For 5/8 Dual Bearing Application.
 ③ For Units With A Casting Number Of 1655-9572C Only. ⑦ Use 18-1155 For Counter Rotation Applications.
 ④ For Units With A Casting Number Of 1674-814247C Only. ⑩ For Counter Rotation Use 18-1114.



18-2164
AP# 1382
CONTROL BOX SHIFT LEVER
Replaces: 34682



18-2165
AP# 1383
CONTROL BOX CAM
Replaces: 59369



18-2155
AP# 516
SHIFT BUSHING
Replaces: 23-77631A2
35-200 HP



Features...

- ★ These precision, bi-metal components are made using state-of-the-art techniques.
- ★ Our demanding testing criteria, strict manufacturing specifications and unequalled coverage prove that we are committed to quality.

OUTBOARD

 18-2181 AP# 2422 V6 DRIVE SHAFT Replaces: 45-98682A1	 18-2182 AP# 2424 PROPELLER SHAFT Replaces: 44-93003	 18-2239 PROPELLER SHAFT Replaces: 44-94148												
 18-2260 PROPELLER SHAFT Replaces: 44-17915	 18-2242 AP# 13074 DRIVE SHAFT Replaces: 45-64389	 18-2255 AP# 13077 PROPELLER SHAFT Replaces: 44-67886												
 18-3719 AP# 2678 PINION NUT Replaces: 11-35921	 18-2359 DRIVE SHAFT NUT SET — INCLUDES — <table><tr><th>Sierra#</th><th>AP #</th><th>Description</th><th>Replaces:</th></tr><tr><td>18-3719</td><td>2678</td><td>Pinion Nut</td><td>11-35921</td></tr><tr><td>18-2343</td><td>13081</td><td>Pinion Nut Washer</td><td>12-92721</td></tr></table>	Sierra#	AP #	Description	Replaces:	18-3719	2678	Pinion Nut	11-35921	18-2343	13081	Pinion Nut Washer	12-92721	 18-2236 AP# 2631 CLUTCH Replaces: 52-822539, 52-822539T
Sierra#	AP #	Description	Replaces:											
18-3719	2678	Pinion Nut	11-35921											
18-2343	13081	Pinion Nut Washer	12-92721											



MERCURY/MARINER

Drive System

MERCURY OUTBOARD LOWER UNIT APPLICATIONS

Model	Serial Number	Drive Shaft	Pinion Nut	Propeller Shaft	Clutch
650 (4 cyl.)	1542745 - 1765403	N.L.A.	—	—	18-2236
650 (4 cyl.)	2119749 - 2309310	—	—	—	18-2236
650 (4 cyl.)	2309311 - 2452709	—	18-3719	—	18-2236
650 (4 cyl.)	2503991 - 2803561	—	18-3719	18-2182	18-2236
650 (4 cyl.)	2803562 - 2874263	—	18-3719	18-2182	18-2236
650 (4 cyl.)	2997339 & Up	—	18-3719	18-2182	18-2236
70 (3 cyl.)	A996142 - & Up	—	18-3719	—	18-2236
75 (4 cyl.)	6432901 & Up	—	18-3719	18-2182	18-2236
75 (3 cyl.)	A996142 - & Up	—	18-3719	—	18-2236
800 (4 cyl.)	2559001 - 3144218	—	18-3719	18-2182	18-2236
800 (4 cyl.)	3144219 - 3493912	—	18-3719	18-2182	18-2236
80 (4 cyl.)	4831999 - 6432900	—	18-3719	18-2182	18-2236
80 (3 cyl.)	A996142 & Up	—	18-3719	—	18-2236
850 (4 cyl.)	3493913 - 4831998	—	18-3719	18-2182	18-2236
900 (6 cyl.)	1766824 - 1869775	N.L.A.	—	—	18-2236
900/90 (6 cyl.)	4845301 - & Up	—	18-3719	18-2182	18-2236
90 (3 cyl.)	A996142 & Up	—	18-3719	—	18-2236
100 (4 cyl.)	B209468 - & Up	—	18-3719	—	18-2236
1150	2836019 - 2933900	—	18-3719	18-2182	18-2236
1150	2933901 - 3525440	18-2242 ①	18-3719	18-2182	18-2236
1150	3525441 - 4112634	18-2242 ①	18-3719	18-2182	18-2236
1150	4112635 - 4855152	—	18-3719	18-2182	18-2236
1150 / 115	4855153 - 5314655	—	18-3719	18-2182	18-2236
115 (6 cyl.)	5314656 - 5600966	—	18-3719	18-2182	18-2236
115 (6 cyl.)	5600967 - 6436122	—	18-3719	18-2182	18-2236
115 (6 cyl.)	6436123 & Up	—	18-3719	18-2182	18-2236
115 (4 cyl.)	C100000 & Up	—	18-3719	—	18-2236
V115 DFI	G960500 & Up	—	18-3719	18-2239	—
1250	2314956 - 2839368	—	18-3719	18-2182	18-2236
125 (4 cyl.)	C100000 & Up	—	18-3719	—	18-2236
1350	2839369 - 2940020	—	18-3719	18-2182	18-2236
1350	2940021 - 3293233	18-2242 ①	18-3719	18-2182	18-2236
1400	3293234 - 3502805	18-2242 ①	18-3719	18-2182	18-2236
140	4865687 & Up	—	18-3719	18-2182	18-2236
1500	3502806 - 4121434	18-2242 ①	18-3719	18-2182	18-2236
1500	4121435 - 4865677	—	18-3719	18-2182	18-2236
V-135	A904646 & Up	—	18-3719	18-2239	—
V-135	C100861 & Up	—	18-3719	18-2239 ②	—
V-135	C239553 & Up	—	18-3719	18-2239 ②	—
V-135	D082000 & Up	—	18-3719	18-2239 ②	—
V135 DFI	G590000 & Up	—	18-3719	18-2239	—
V140	T178500 & Up	—	18-3719	18-2239	—
V-150	4868998 - 5432021	18-2181 ①	18-3719	18-2255	—
V-150	5432022 - 6042945	18-2181 ①	18-3719	18-2239	—
V-150	6042946 - 6443212	18-2181 ①	18-3719	18-2239	—
V-150	6443213 - 6616990	18-2181 ①	18-3719	18-2239	—
V-150	6616991 - A904645	18-2181 ①	18-3719	18-2239	—
V-150	A904646 & Up	—	18-3719	18-2239	—
V-150	C100861 & Up	—	18-3719	18-2239 ②	—
V-150	C239553 & Up	—	18-3719	18-2239 ②	—
V-150	D082000 & Up	—	18-3719	18-2239 ②	—
V-150XRI (EFI)	D082000 & Up	—	18-3719	— ②	18-2236 ②
V-150XRI (EFI)	D082000 & Up	—	18-3719	18-2239 ②	—
V-150XRI (EFI)	D082000 & Up	—	18-3719	18-2239 ②	—
V150 DFI	G590000 & Up	—	18-3719	18-2239	—
V-175	4301235 - 5393736	—	18-3719	18-2255	—

① Long shaft only
② Standard rotation only

④ Offshore only
N.L.A. No longer available

APPLICATION CONTINUED ON NEXT PAGE

OUTBOARD

MERCURY/MARINER

Drive System



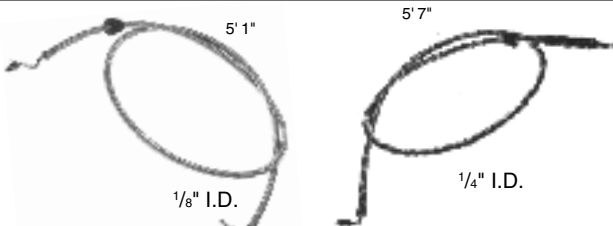
OUTBOARD

MERCURY OUTBOARD LOWER UNIT APPLICATIONS (Cont.)					
Model	Serial Number	Drive Shaft	Pinion Nut	Propeller Shaft	Clutch
V-175	5393737 - 6618750	18-2181 ①	18-3719	18-2239	—
V-175	6618751 & Up	—	18-3719	18-2239	—
V-175	C100861 & Up	—	18-3719	18-2239 ②	—
V-175	C239553 & Up	—	18-3719	18-2239 ②	—
V-175	D082000 & Up	—	18-3719	18-2239 ②	—
V-175XRI (EFI)	D000750 & Up	—	18-3719	18-2239	—
V-175XRI (EFI)	D000750 & Up	—	18-3719	18-2239	—
V-175XRI (EFI)	D082000 & Up	—	18-3719	—	18-2236 ②
V-175XRI (EFI)	D082000 & Up	—	18-3719	18-2239 ②	—
V-175XRI (EFI)	D082000 & Up	—	18-3719	18-2239 ②	—
V-200	4839034 - 5363917	—	18-3719	18-2239	—
V-200	5363918 - 6073191	—	18-3719	18-2239	—
V-200	6073192 - 6203990	—	18-3719	18-2239	—
V-200	6203991 - 6435502	—	18-3719	18-2239	—
V-200	6435503 - 6625220	—	18-3719	18-2239	—
V-200	6625221 - C100860	—	18-3719	18-2239	—
V-200/ V-200 (EFI)	C100861 - C291519	—	18-3719	18-2239	—
V-200 (2.5L)	C291520 - D081999	—	18-3719	18-2239 ②	—
V-200	D082000 & Up	—	18-3719	18-2239 ②	—
V-200XRI (EFI)	C291520 & Up	—	18-3719	18-2239 —	—
V-200XRI (EFI)	D082000 & Up	—	18-3719	—	18-2236 ②
V-200XRI (EFI)	D082000 & Up	—	18-3719	18-2239 ②	—
V-200XRI (EFI)	D082000 & Up	—	18-3719	18-2239 ②	—
V-220	B117316 & Up	—	18-3719	18-2239	—
V-225	5628028 & Up	18-2181 ①	18-3719	18-2239	—
225	D280813 & Up	—	18-3719	—	—
XR-4	B242885 & Up	—	18-3719	—	18-2236
XR-4	B242885 & Up	—	18-3719	—	18-2236
XR-4	C100861 & Up	—	18-3719	—	18-2236
XR-4	C100861 & Up	—	18-3719	—	18-2236
XR-4	C239553 & Up	—	18-3719	—	18-2236
XR-6	D082000 & Up	—	18-3719	18-2239	18-2236
HIGH PERFORMANCE MODELS					
2.4 EFI	B290010& Up	—	18-3719	18-2260 ④	—
XR-2	B290314 - C276429	—	18-3719	18-2260	—
MOD-VP	B290066 - C276379	—	18-3719	18-2260	—
① Long shaft only					



Features...

- ★ Marine grade stainless steel fittings and tubing
- ★ Working pressure up to 3000 PSI.
- ★ Stainless steel braided hose with rubber coating for better durability and corrosion resistance.
- ★ Meet or exceed OEM specifications.
- ★ Best coverage in industry.



5' 1"

1/8" I.D.

5' 7"

1/4" I.D.

CYLINDER TO CONTROL VALVE TRIM HOSE

For all power trim equipped, inline engines except models with power trim pump mounted between the engine clamp brackets.



8"

16"

6"

12"

7/8"

6"

POWER TRIM HOSE

Sierra #	AP #	Replaces:	Description
18-2117	13045	32-89023A2	Starboard
18-2118	13046	32-89024A1	Port

HP	Beg. S/N	End. S/N	HP	Beg. S/N	End. S/N
150	5503247	6616990	200	5464486	6625220
Merc 175	5488752	6618750	225		ALL
Mar 175	5565930	6618750	3.4L		ALL

① Display Package

Sierra# AP # Replaces: Description

18-2110 709 32-88005 Small Diameter 2 required per engine

18-2111 ① 707 32-88006 Large Diameter 2 required per engine

 Display Package		 Display Package					
18-3701 AP# 122 PROP NUT & TAB WASHER KIT Replaces: 11-52707A1, Q1 —CONTAINS—		18-3702 AP# 124 PROP NUT & TAB WASHER KIT Replaces: 11-69578A1, 11-69578T1, Q1 —CONTAINS—		18-3200 AP# 2708 TAB WASHER Replaces: 14-31210, 14-816629			
Sierra #	AP #	O.E. #	Description	Sierra #	AP #	O.E. #	Description
18-3200	2708	14-31210, 14-816629	Tab Washer	18-3204	045	14-76281	Tab Washer
18-3700	—	11-52707	Prop Nut	18-3704	13209	11-69578	Prop Nut

 18-3204 AP# 045 TAB WASHER Replaces: 14-76281	 18-3700 PROP NUT Replaces: 11-52707	 18-3704 AP# 13209 PROP NUT Replaces: 11-69578	 18-3703 PROP NUT Replaces: 11-88228 For: 9.9-25 HP 1986-Up
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APPLICATION ON NEXT PAGE

MERCURY/MARINER

Drive System



TAB WASHER/PROP NUT/PROP NUT KIT APPLICATION											
HP	Beg. S/N	End. S/N	Tab Washer	Prop Nut	Prop Nut Kit	HP	Beg. S/N	End. S/N	Tab Washer	Prop Nut	Prop Nut Kit
9.9 ②	G760300	& UP	—	18-3703	—	80	2559001	& UP	18-3200	18-3700	18-3701
15 ②	G590000	& UP	—	18-3703	—	85	1460999	3493912	18-3200	—	—
18	5837437	& UP	—	18-3703	—	85	3493913	4831998	18-3200	18-3700	18-3701
20	6443973	& UP	—	18-3703	—	90	1766824	4845300	18-3200	—	—
25	6416713	& UP	—	18-3703	—	90	4845301	& UP	18-3200	18-3700	18-3701
35	— ①	—	18-3204	18-3704	18-3702	95	1869776	2318585	18-3200	—	—
40	— ①	—	18-3204	18-3704	18-3702	100	1464949	2484632	18-3200	—	—
50	— ①	—	18-3204	18-3704	18-3702	100	2484633	2836018	18-3200	18-3700	18-3701
60	— ①	—	18-3204	18-3704	18-3702	100	B209468	& UP	18-3200	18-3700	18-3701
65	1542745	2503990	18-3200	—	—	110	1870204	2314955	18-3200	—	—
65	2503991	3293183	18-3200	18-3700	18-3701	115	2836019	& UP	18-3200	18-3700	18-3701
70	1482212	1566239	18-3200	—	—	125	2314956	2536209	18-3200	—	—
70	— ①	A996141	18-3204	18-3704	18-3702	125	2536210	2839368	18-3200	18-3700	18-3701
70	A996142	& UP	18-3200	18-3700	18-3701	135	2839369	3293233	18-3200	18-3700	18-3701
75	6432901	& UP	18-3200	18-3700	18-3701	140	3293234	& UP	18-3200	18-3700	18-3701
80	1405637	1566239	18-3200	—	—	150(Inline)	3502806	& UP	18-3200	18-3700	18-3701
① Fits most applications ② 4-Stroke Bigfoot						V-6	All	—	18-3200	18-3700	18-3701



18-4444
PROPELLER WRENCH
Replaces: 91-95830A1



18-4446
PROPELLER WRENCH & NUT KIT
— CONTAINS —

Sierra #	Desc.	O.E. #	Qty.
18-3200	Tab Washer	14-31210, 14-816629	2
18-3700	Prop Nut	11-52707	1
18-4444	Prop Wrench	91-95830A1	1



18-4459
AP# 2800
PROPELLER WRENCH
Replaces: 91-821887A-1, 91-859046 Q4

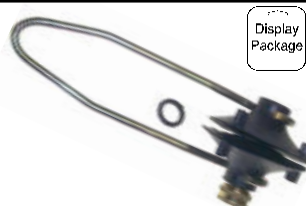


THRUST WASHER

Sierra #	AP #	Replaces
*18-1191	—	12-12577 30-125 HP
18-4220	1192	13171, 77987, 12-835467-1
V-6 Outboards & Mercruiser Sterndrives		
18-4221	1193	13191A1, 75282A1
4 & 6 Inline - 75-150 HP		
*New Product		



18-4233
AP# 1385
THRUST WASHER
Replaces: 73345A1 (35-70 HP)



18-9010
HEAVY DUTY MOTOR FLUSHER
Replaces: 73971A2, 44357A2



18-6002
AP# 4007
TRANS BRACKET
Replaces: 89949A-1



18-6011
①18-6011A
AP# 4000
TRIM TAB
Replaces: 31640A1



18-6014
①18-6014A
AP# 4004
TRIM TAB
(High Performance)
Replaces: 46399A1, 822777A1



18-6016
①18-6016A
AP# 4006
ANODIC PLATE
Replaces: 76214, 76214T3
PKG. OF 10 (18-60161/AP#4006B)



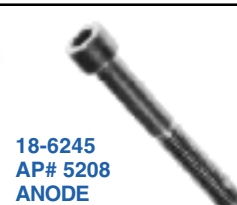
18-6241*
MAGNESIUM ANODE
Replaces: 31640, 31640T6
For: Standard lower units



18-6244*
MAGNESIUM ANODE
Replaces: 76214, 76214 Q5



18-6249
①18-6249A
ANODE ASSEMBLY
Replaces: 818298A1, Q1, 43396A2, 818298A1, Q1
For: 150 EFI (SN OG303046 & UP)
175, 200 EFI (SN OG303046-OG58999)



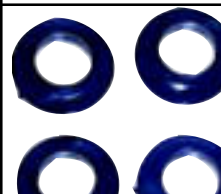
18-6245
AP# 5208
ANODE MOUNTING BOLT
Replaces: 10-32470
For: 4000, 4004, 4006
7/16" X 1 3/4" Allen Head Cap Screw



18-2599
FACE SEAL AND TOOL
Replaces: 26-81657A2



18-2742
AP# 13110
SHIFT SHAFT BOOT
Replaces: 85552



18-0568
INSULATOR BUSHING
Replaces: 23-43045

① New Product - Aluminum

* FOR FRESH WATER USE ONLY