

 18-5250 AP# 21001 TUNE-UP KIT —CONTAINS— Sierra# 18-5311 18-5345 18-5418 Description Contact Set Condenser Rotor Delco 4 & 6 cyl. Display Package	 18-5251 AP# 21002 TUNE-UP KIT —CONTAINS— O.E. # 20117 12530 20223 Sierra# 18-5314 18-5338 18-5404-1 Description Contact Set Condenser Rotor Mallory 8 cyl. Tall Cap Display Package
 18-5252 AP# 13387 TUNE-UP KIT —CONTAINS— O.E. # 12525 12526 12527 Sierra# 18-5310 18-5344 — Description Contact Set Condenser Rotor Delco 8 cyl.	 18-5255 AP# 1006 TUNE-UP KIT —CONTAINS— O.E. # 41058 41057,705787 41059 Sierra# 18-5303 18-5340 18-5407 Description Contact Set Condenser Rotor Prestolite 8 cyl. Display Package
 18-5256 AP# 1007 TUNE-UP KIT —CONTAINS— O.E. # 20117 12530 12531 Sierra# 18-5314 18-5338 18-5411 Description Contact Set Condenser Rotor Mallory 8 cyl. Flat Cap	 18-5258 TUNE-UP KIT —CONTAINS— O.E. # 41058 41059 Sierra# 18-5303 18-5347 18-5407 Description Contact Set Condenser Rotor Display Package
 18-5259 TUNE-UP KIT —CONTAINS— O.E. # 41058 — Sierra# 18-5303 18-5347 18-5429 Description Contact Set Condenser Rotor	 18-5260^① 18-5260N^② AP# 13390 TUNE-UP KIT —CONTAINS— O.E. # 41058 41057,705787 — Sierra# 18-5303 18-5340 18-5409 Description Contact Set Condenser Rotor
 18-5262 AP# 1010 TUNE-UP KIT —CONTAINS— O.E. # 41058 — 41089,41074 Sierra# 18-5303 18-5347 18-5403 Description Contact Set Condenser Rotor Display Package	 18-5269 3087 TUNE-UP KIT —CONTAINS— Sierra# 18-5311 18-5345 18-5418 18-5386 Description Contact Set Condenser Rotor Distributor Cap GM V-6 — Single Point Display Package

① Display Pack ② Bulk Pack

APPLICATION BEGINS ON PAGE 434

CRUSADER Ignition System



 18-5270 AP# 3071 TUNE-UP KIT Sierra# 18-5310 18-5344 — 18-5384 —CONTAINS— O.E.# 12525 12526 12527 12528 GM V-8 — Single Point Description Contact Set Condenser Rotor Distributor Cap Display Package	 18-5271 AP# 3076 TUNE-UP KIT Sierra# 18-5314 18-5338 18-5404-1 18-5376 —CONTAINS— O.E.# 20117 12530 20223 20222 Mallory V-8 Tall Cap — Single Point Description Contact Set Condenser Rotor Distributor Cap Display Package		
 18-5272 AP# 3077 TUNE-UP KIT Sierra# 18-5314 18-5338 18-5411 18-5375 —CONTAINS— O.E.# 20117 12530 12531 1003317,12532 Mallory V-8 Flat Cap — Single Point - Side Description Contact Set Condenser Rotor Distributor Cap Display Package	 18-5275 AP# 3079 TUNE-UP KIT Sierra# 18-5303 18-5347 18-5403 18-5352 —CONTAINS— O.E.# 41058 — 41089,41074 41076 Prestolite V-8 - Single Point - Screw Down Cap Description Contact Set Condenser Rotor Distributor Cap Display Package		
 18-5276 AP# 3078 TUNE-UP KIT Sierra# 18-5303 18-5347 18-5403 18-5353 —CONTAINS— O.E.# 41058 — 41089,41074 41069 Prestolite V-6 - Single Point - Screw Down Cap Description Contact Set Condenser Rotor Distributor Cap Display Package	 18-5277 AP# 3080 TUNE-UP KIT Sierra# 18-5303 18-5347 18-5407 18-5369 —CONTAINS— O.E.# 41058 — 41059 41052 Prestolite V-8 - Single Point - Clip Down Cap Description Contact Set Condenser Rotor Distributor Cap Display Package		
 18-5278 AP# 3073 TUNE-UP KIT Delco EST - V-6	 18-5279 AP# 3082 TUNE-UP KIT Prestolite Electronic - V-8	 18-5280 AP# 3072 TUNE-UP KIT Delco EST - Thunderbot HEI - In-Line 4	
 18-5281 AP# 3074 TUNE-UP KIT Delco EST - V-8	 18-5303 AP# 865 CONTACT SET Replaces: 41058	 18-5307 CONTACT SET Replaces: 705788	 18-5310 AP# 2851 CONTACT SET Replaces: 12525

INBOARD

APPLICATION BEGINS ON PAGE 434

 18-5311 AP# 2810 CONTACT SET	 18-5314 AP# 2861 CONTACT SET Replaces: 20117	 18-5318 AP# 855 CONTACT SET Replaces: 3000124	
 18-5338 AP# 862 CONDENSER Replaces: 12530	 18-5344 AP# 2852 CONDENSER Replaces: 12526	 18-5345 AP# 2807 CONDENSER Replaces: 41057, 705787	
 18-5347 CONDENSER	 18-5403 ROTOR Replaces: 41089, 41074	 18-5404-1 AP# 2863 ROTOR Replaces: 20223	 18-5405 AP# 3064 ROTOR Replaces: 38071 Use with 18-5354/AP# 3062 Distributor Cap Fits new GM style "Module in Cap" distributors - V-8 application
 18-5406 AP# 3063 ROTOR Use with 18-5361 Distributor Cap	 18-5407 AP# 866 ROTOR Replaces: 41059	 18-5408 AP# 3065 ROTOR Use with 18-5362/AP# 3061 Distributor Cap Fits new GM Style "Module in Cap" Distributors V6 Applications	
 18-5409 AP# 530 ROTOR	 18-5411 AP# 869 ROTOR Replaces: 12531,1003318	 18-5418 AP# 2811 ROTOR	

APPLICATION BEGINS ON PAGE 434

CRUSADER Ignition System



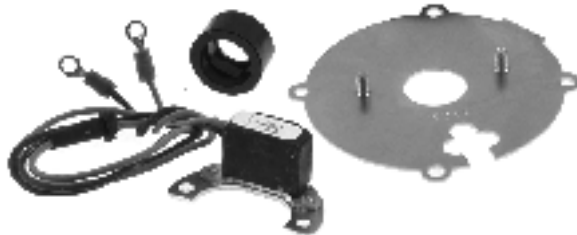
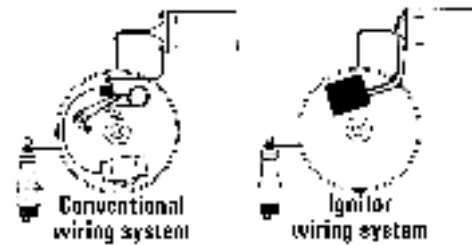
 18-5420 AP# 858 ROTOR Replaces: 3000122	 18-5427 ROTOR Replaces: 705786	 18-5429 ROTOR	
 18-5352 AP# 1088 DISTRIBUTOR CAP Replaces: 41076	 18-5353 AP# 870 DISTRIBUTOR CAP Replaces: 41069	 18-5354 AP# 3062 DISTRIBUTOR CAP Replaces: 38070 Fits new GM style "Module in Cap" Distributors—V-8 applications Use 18-5405/AP#3064 Rotor	
 18-5361 AP# 3060 DISTRIBUTOR CAP Fits new GM style "Module in Cap" Distributors — 4 cyl. applications Use 18-5406/AP#3063 Rotor	 18-5362 AP# 3061 DISTRIBUTOR CAP Fits new GM Style "Module in Cap" Distributors — V6 Applications Use 18-5408/AP#3065 Rotor	 18-5369 AP# 893 DISTRIBUTOR CAP W/Gasket 18-5399 Replaces: 41052	
 18-5375 AP# 868 DISTRIBUTOR CAP Replaces: 12532, 1003317	 18-5376 AP# 3125 DISTRIBUTOR CAP Replaces: 20222	 18-5384 AP# 3123 DISTRIBUTOR CAP Replaces: 12528	
 18-5386 AP# 808 DISTRIBUTOR CAP	 18-5389 AP# 867 DISTRIBUTOR CAP Replaces: 3000121	 18-5391 DISTRIBUTOR CAP	PKG. OF 2  18-5399 AP# 105 DISTRIBUTOR CAP GASKET Replaces: 41061

APPLICATION BEGINS ON PAGE 434

INBOARD

FEATURES

- ★ Replaces point & condensers for true solid state ignition.
- ★ Uses standard coil, cap and rotor.
- ★ Easy to install, one-piece, 2-wire hook-up.
- ★ Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.



18-5294
AP# 3090
ELECTRONIC
CONVERSION KIT
Fits: 6 Cyl. Delco distributors



18-5295
AP# 13393
ELECTRONIC
CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin



18-5296-1
AP# 3092
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL & YD 8 cyl.
Distributors with clockwise and
counter clockwise rotation



18-5298
AP# 3093
ELECTRONIC CONVERSION KIT
With snap down cap
For: Most Prestolite V-8 Distributors



18-5299
AP# 3094
ELECTRONIC CONVERSION KIT
With screw down cap
For: Most Prestolite V-8 Distributors
Use with 18-5403 style rotor

HIGH PERFORMANCE MARINE SPARK PLUG WIRE SETS

High Performance Marine Spark Plug Wire Sets Inboard & Stern Drive



- ★ **NEW** Spiral wound stainless steel & Kevlar™ core delivers the **hottest** spark
- ★ Pure silicone boot & jacket protects up to **500 F** (260 C)
- ★ 8mm diameter for more efficient spark delivery
- ★ Stainless steel snaplock terminals resist performance robbing corrosion
- ★ Protects electronics from the frustrating effects of RFI & EMI interference (Meets SAE J1191 specifications)

Model	Ignition Type	Cyl.	Sierra #	AP #
262/4.3L	Conventional	6	18-8801	3036
262/4.3L	EST, EFI	6	18-8810	3034
305/5.0L	Conventional	8	18-8803-1	3037
350/5.7L	Conventional	8	18-8803-1	3037
350/5.7L	EST, EFI	8	—	3039
454/7.4L	Conventional	8	18-8803-1	3037
454/7.4L	XL Series	8	—	3044
502/8.2L	Conventional	8	18-8803-1	3037
502/8.2L	XL Series	8	—	3044

APPLICATION BEGINS ON PAGE 434

CRUSADER Ignition System



18-5225 AP# 13382 SPARK PLUG WIRE KIT

Replaces:
Mercury 84-99215A26,
84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire
With a Metallic Core and a Large Assortment of Three
Different End Fittings to Fit Outboard Motors.



18-5226 AP# 13383 7 MM HYPALON IGNITION WIRE Metallic Core 100' Spool



18-5224 AP# 13381 IGNITION WIRE TERMINAL

Replaces: Mercury 20121
OMC 510364

PKG. OF 10



18-5750 AP# 13399 UNIVERSAL SPARK PLUG BOOTS

Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339



18-5752 8mm UNIVERSAL SPARK PLUG BOOTS



ELECTRONIC IGNITION DISTRIBUTORS U.L. Approved

Part No.	Rotation	Application			
18-5494-1	Conventional	Chevrolet All V8 (exc. 348,409 & Tall Deck Big Block) Includes 482, 502, 540 CID			
18-5498-1*	Reverse	Chevrolet All V8 (exc. 348,409 & Tall Deck Big Block) Includes 482, 502, 540 CID			
18-5495-1	Conventional	Ford V-8, 302 CID			
*Older reverse rotation engines with reverse cut camshaft gear					
USES:					
Sierra#	AP #	Description	Sierra#	AP #	Description
18-5376	3125	Distributor Cap	18-5488	—	Module
18-5404-1	2863	Rotor			



18-5309 AP# 1654 DISTRIBUTOR

Replaces: Mallory YL512CV
For most Ford 302 CID V-8 Eng.
Uses: 18-5251 TUNE-UP KIT
— CONTAINS —

Sierra#	AP #	Desc.
18-5314	2861	Contact Set
18-5338	862	Condenser
18-5404-1	2863	Rotor

And 18-5376/AP#3125 CAP



18-5313 AP# 892 DISTRIBUTOR

Replaces:
Crusader 37061;
Mallory YL624MW
For most GM V-8 Eng. small &
large block Mallory Tall Cap
Uses: 18-5251 TUNE-UP KIT
— CONTAINS —

Sierra#	AP #	Desc.
18-5314	2861	Contact Set
18-5338	862	Condenser
18-5404-1	2863	Rotor

And 18-5376/AP#3125 CAP



18-5484 ELECTRONIC DISTRIBUTOR (LATE MODEL HEI) Left Hand Rotation

Replaces: Mallory YLE624AV
For V8/RH — 262-454 & 502 except
384/409 and tall block engines
• Designed as a plug-in replacement for
GM-style fuel injection system distributors
— CONTAINS —

Description	Sierra#	AP #
Distributor Cap	18-5354	3062
Rotor	18-5405	3064

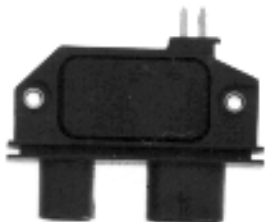


18-5485 ELECTRONIC DISTRIBUTOR (LATE MODEL HEI) Right Hand Rotation

Replaces: Mallory YLE624BV
For V8/LH — 262-454 & 502 except
384/409 and tall block engines
• Designed as a plug-in replacement for
GM-style fuel injection system distributors
— CONTAINS —

Description	Sierra#	AP #
Distributor Cap	18-5354	3062
Rotor	18-5405	3064

INBOARD

 18-5108 AP# 13350 SENSOR (P/U Coil)	 18-5107-1 AP# 13580 IGNITION MODULE 4/6 cyl. Replaces: 7243110	 18-5433 IGNITION COIL Replaces: 37068 Uses External Resistor																																					
 18-5434 COIL Replaces: 41080 Uses External Resistor	 18-5435 COIL Replaces: 41080 Has Internal Resistor	 18-5436 COIL Has Internal Resistor (For Mallory Applications)	 18-5438 HEI IGNITION COIL Crusader 37068 Replaces: 392-7803A4																																				
 18-5443 AP# 3756 IGNITION COIL Replaces: 7243200 4-V-8 cyl. For: 3.OL (1991 & up) 5.7 & 7.4EFI (1995 & up)		 18-5450 COIL RESISTOR																																					
 BATTERY CABLES Gauge cable with soldered lug terminals on each end to accept 3/8" stud.		<table><tr><th>PART NO.</th><th>SIZE</th><th>COLOR</th><th>GAUGE</th></tr><tr><td>BC88523</td><td>2'</td><td>red</td><td>4</td></tr><tr><td>BC88533</td><td>2'</td><td>black</td><td>4</td></tr><tr><td>BC88543</td><td>4'</td><td>red</td><td>2</td></tr><tr><td>BC88553</td><td>4'</td><td>black</td><td>2</td></tr><tr><td>BC88563</td><td>6'</td><td>red</td><td>2</td></tr><tr><td>BC88573</td><td>6'</td><td>black</td><td>2</td></tr><tr><td>BC88583</td><td>8'</td><td>red</td><td>1</td></tr><tr><td>BC88593</td><td>8'</td><td>black</td><td>1</td></tr></table>		PART NO.	SIZE	COLOR	GAUGE	BC88523	2'	red	4	BC88533	2'	black	4	BC88543	4'	red	2	BC88553	4'	black	2	BC88563	6'	red	2	BC88573	6'	black	2	BC88583	8'	red	1	BC88593	8'	black	1
PART NO.	SIZE	COLOR	GAUGE																																				
BC88523	2'	red	4																																				
BC88533	2'	black	4																																				
BC88543	4'	red	2																																				
BC88553	4'	black	2																																				
BC88563	6'	red	2																																				
BC88573	6'	black	2																																				
BC88583	8'	red	1																																				
BC88593	8'	black	1																																				

IGNITION/ELECTRICAL SYSTEMS APPLICATION

Cyl.	Model Engine	Year	Distributor No.	Contact Set	Condenser	Rotor	Dist. Cap	Tune-Up Kit	Distributor	Electronic Con. Kit
4	153	1961-69	YL486C,D ④	18-5314	18-5338	18-5427	—	—	—	—
4	IH60,M60, PH45,134	1971-75	IAY4010A	18-5307	18-5345 ⑤	18-5427	—	—	—	—
6	230,292 Chevy	1961-69	YL486A,B ④	18-5314	18-5338	18-5427	—	—	—	—
6	185,230, 250,280	1962	IBM4110	18-5303	18-5345 ⑤	18-5429	18-5391	18-5259	—	—
6	229,3.8L	1980-82	IBM7014,A	18-5303	18-5345 ⑤	18-5403	18-5353	18-5262 18-5276 ⑥	—	—
6	229,262	1983-88	IBM7018	18-5303	18-5345 ⑤	18-5409	18-5353	18-5260	—	—
6	229,262	1983-88	IBM7021	18-5303	18-5345 ⑤	18-5403	18-5353	18-5262 18-5276 ⑥	—	—
8	283,327,348	1961-69	YL487A	18-5314	18-5338	18-5404-1	18-5376	18-5251 18-5271 ⑥	18-5494-1 ① 18-5498-1 ② 18-5313 ③	18-5296
8	185,220,230	1961-69	ZD431A, YL431A ④	18-5314	18-5338	18-5411	18-5375	18-5256	—	—
8	170,220,225HP, 275CAD	1961-69 1961-69	ZD345A,B ZD345A,B	18-5314	18-5338	18-5404-1	18-5376	18-5251 18-5271 ⑥	18-5494-1 ① 18-5498-1 ② 18-5313 ③	18-5296
8	283,327,409,427	1965-71	1111161	18-5310	18-5344	18-5417	18-5384	18-5252 18-5270 ⑥	18-5494-1 ① 18-5498-1 ② 18-5313 ③	18-5296
8	302,351	1971-75	—	18-5318	—	18-5420	18-5389	—	18-5495-1 ① 18-5309 ③	—
8	302	1975-78	IBM7007,A	18-5303	18-5345 ⑤	18-5407	18-5369	18-5258 18-5277 ⑥	18-5495-1 ① 18-5309 ③	18-5298
8	305,350,454	1977-82	IBM7011,D	18-5303	18-5345 ⑤	18-5407	18-5369	18-5258 18-5277 ⑥	18-5494-1 ① 18-5498-1 ② 18-5313 ③	18-5298
8	305,350,454	1977-82	IBM7013	18-5303	18-5345 ⑤	18-5403	18-5352	18-5262 18-5275 ⑥	18-5494-1 ① 18-5498-1 ② 18-5313 ③	18-5299
8	305,350,454	1983-87	Mallory	18-5314	18-5338	18-5404-1	18-5376	18-5251 18-5271 ⑥	18-5494-1 ① 18-5498-1 ② 18-5313 ③	18-5296
8	ALL	1987-88	IDU7801B,C B.I.D.Elec. Ign.	N/A	N/A	18-5403	18-5352	N/A	—	—

① Electronic Distributor (Standard Rotation)
② Electronic Distributor (Counter Rotation)

③ Contact Controlled Distributor (Standard Rotation)
④ Mallory Ignition Only

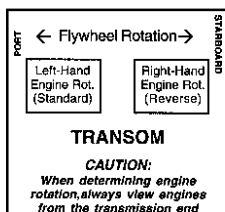
⑤ For Strap Type Condenser, use **18-5347**
⑥ Tune-Up Kit with Distributor Cap



18-5907
NEW STARTER

18-5901
AP # 2833
REMANUFACTURED STARTER

(Heavy Duty) (No Core) Clockwise
Top Mount Rear Entry Starter
Will not replace non-starter mounted solenoids.
For Opposite Rotation GM & Ford Engines.
Replaces: 42090



18-5908
NEW STARTER

18-5902
AP# 2832
REMANUFACTURED STARTER

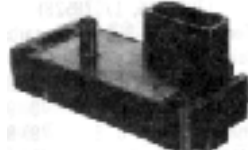
(Heavy Duty) (No Core) Counter-Clockwise
Top Mount Rear Entry Starter
For Standard Rotation GM & Ford Engines.
Replaces: 42091

 18-9802 TIMING LIGHT Self-powered accurate up to 10,000 RPM's	 18-5717 STARTER BRUSH SET Replaces: 42001, 707125 Delco
 18-5838 AP# 872 STARTER SWITCH Delco	 18-5840 STARTER SWITCH Prestolite 15-79, SAW420 SAW4207, SAW4210

BRUSH SET/STARTER SWITCH APPLICATION

Year	Voltage	Original Starter No.	Brush Set	Sierra Starter Switch
1960-75	12	MDU-7015,16	—	18-5840
1975-81	12	MEO-7004, 05	—	18-5840
1972-UP	12	96077, 96078	18-5717	18-5838
—	12	42031, 420036	18-5717	18-5838
—	12	1107710, 54,63,889	18-5717	18-5838

 18-5710 VOLTAGE REGULATOR Prestolite VSH-6201JY	 18-5726 VOLTAGE REGULATOR Prestolite VBV-6201C,D	PKG. OF 8  BRONZE FREEZE PLUGS 18-5961 AP# 13415 1 3/4" 18-5962 AP# 13416 1 5/8"
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 18-7600 AP# 3752 COOLANT TEMPERATURE SENSOR Replaces: 47002	 18-7630 AP# 3748 THROTTLE POSITION SENSOR Replaces: 47032	 18-7632 AP# 3748 IDLE AIR CONTROL MOTOR Replaces: 47033	 18-7680 AP# 3751 MAP SENSOR Replaces: 48004
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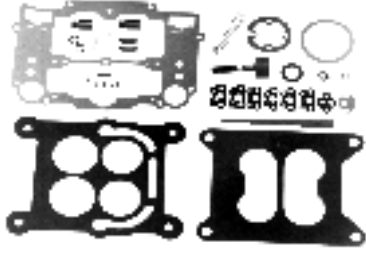
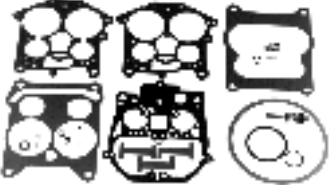
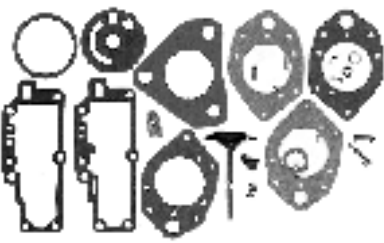
VOLTAGE REGULATOR APPLICATION

Year	Model	Voltage	Original Alt./Gen. No.	Voltage Regulator
1966-75	Conqueror 190, 220, 250, 320	12	ALE-5204,S	18-5710
1961-75	150, 165, 185, 190, 230, 250, 280, 320	12	ALF-5201-1,A-1,S	18-5726
		12	ALE-5202,S	18-5726
		12	ALK-6204A	18-5726
		12	ALE-5204,S	18-5710

CRUSADER

Fuel System



NEW  18-7607 CARBURETOR Replaces: 17082403 For: Rochester Carb: Crusader 454	 18-7019 CARBURETOR KIT	 18-7022 CARBURETOR KIT
 18-7070 AP# 3684 CARBURETOR KIT	 18-7072 AP# 13445 CARBURETOR KIT	 18-7078 AP# 13448 CARBURETOR KIT
 18-7086 AP# 3683 CARBURETOR KIT	 18-7095 AP# 3624 CARBURETOR KIT Replaces: 45334	 18-7725 CARBURETOR KIT
 18-7200 AP# 13452 BRASS FLOAT Replaces: 45303 (Alcohol Resistant)	 18-7201 AP# 3619 BRASS FLOAT (Alcohol Resistant)	 18-7202 AP# 3629 BRASS FLOAT (Alcohol Resistant)

INBOARD

CARBURETOR KIT AND FLOAT APPLICATION

Cyl.	Model or Eng. Displacement	Mfg. Code	Carb. Model	Carburetor Number	Carb. Kit®	Float
4	153" (2.5L)	R-2	2GC	7025082, 7028086	18-7070	18-7200
6	225" (3.7L)	R-2	2GC	7025181	18-7070	—
8	283" (4.6L), 327 (5.3L)	R-2	2GC	7024185	18-7070	—
8	283" (4.6L)	C-1	YH	2618, 2912	18-7725	—
8	305" (5.0L)	R-2	2GV	17057134	18-7086	18-7202
8	327" (5.3L), 409 (6.6L)	R-4	4GC	7020084, 085	18-7019	—
8	327" (5.3L), 409 (6.6L)	R-4	4GC	7023084, 085, 089	18-7078	—
8	348" (5.7L)	C-4	AFB	2955	18-7022	—
8	350" (5.7L), 454 (7.4L)	R-4	4MV	17059293, 17082403	18-7095	18-7201
8	427" (7.0L)	R-4	4MV	7027081, 7028282	18-7072	18-7201

① Does Not Include Metering Rods



18-7231
FLAME ARRESTER
Replaces: 97595, 97214
V-8



18-7232
FLAME ARRESTER
Replaces: 33628
Hi-Performance



18-7256
AP# 13474
AC FUEL PUMP
(Flange I.D. #6790, M3530)
For: GM (4 & 6 Cyl.) 153, 230, 250, 292
Replaces: 32722



18-7260
AC FUEL PUMP
(Flange I.D. #40155)
For: GM (V-8) 283, 307, 327, 350, 409



18-7267
AP# 1816
AC FUEL PUMP
(Flange I.D. #41414)
For: Ford (V-8) 302



18-7268
AC FUEL PUMP
(Flange I.D. #41415, M6948)
For: GM (V-8) 305, 307, 350, 400
(5.25 - 6.5 PSI)



18-7270
AC FUEL PUMP
(Flange I.D. #41417, M73019)
For: GM (V-8) 305, 350, 400
(5.75 - 7 PSI)
Replaces: 21140



18-7271
AC FUEL PUMP
(Flange I.D. #41418, M73024)
For: GM (V-8) 454
Replaces: 21141



18-7272
AC FUEL PUMP
(Flange I.D. #41419, M73020)
For: GM (V-8) 283, 305, 350, 400
(5.75 - 6.5 PSI)
Replaces: 97039

INBOARD

CRUSADER

Fuel System





18-7846
AP# 6040
FUEL WATER
SEPARATOR FILTER
Replaces: 98041



18-7852-1
AP# 6030
FUEL WATER
SEPARATOR
FILTER
WITH BRACKET
Replaces: 22687
Includes:
18-7845/AP#6031 Filter
18-7853-1/AP#6050 Bracket
18-4256 1/4" (2) Brass Plug
18-9004/AP#3914 Pipe Sealant with Teflon® is recommended for use on filter bracket fitting threads.



18-7859
AP# 106
CARBURETOR
FUEL FILTER



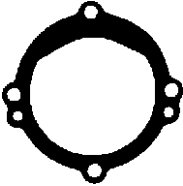
18-7862
AP# 1647
REPLACEMENT
ELEMENT
FOR FUEL FILTER
Replaces: 91606 (Includes Gasket)
For: Gen IV 454, 305, 350



18-3060
AP# 1312
IMPELLER
Replaces: 1003026, 22212
FOR: FORD



18-3061
AP# 1313
IMPELLER
Replaces: 20300
FOR: GM20310



18-3140
AP# 1342
GASKET
Crusader: 20502
For: Early 262, 305, 350 (ID) 454,502



18-3046
AP# 1231
IMPELLER KIT
Replaces: 1003062
Contains: 18-3060/AP# 1312 Impeller
Diameter 2 7/16" • Side Width 1 1/4" with Sherwood Pumps



18-3047
AP# 1232
IMPELLER KIT



18-3583
AP# 3131
WATER
CIRCULATING
PUMP
(Bi-Directional)
Replaces: 20318, 7142520



18-3577
AP# 1653
WATER CIRCULATING
PUMP
(Bi-Directional)
Replaces: 67859, 17670, 811573, 30103
For: Big block GM engines with stamped steel timing covers



18-3584
AP# 1652
WATER
CIRCULATING
PUMP
(Bi-Directional)



18-3168
AP# 1341
SEAL & SEAT
ASSEMBLY
Crusader 20309



18-3169
AP# 1344
SEAL & SEAT
ASSEMBLY
Crusader 40057



18-3551
AP# 3057
142° THERMOSTAT
Replaces: 96319
FOR:

Model No.	Cubic Inch
CH190	305
CH220	305
CH270	350
CH350	454



18-3552
AP# 407
160° THERMOSTAT
Replaces: 96358
Fresh Water Cooling Only
FOR:

Model No.	Cubic Inch
165	229
CH190/CH220	305
CH270	350
CH350	454



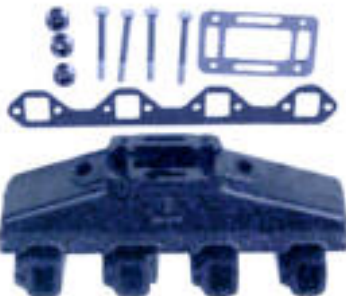
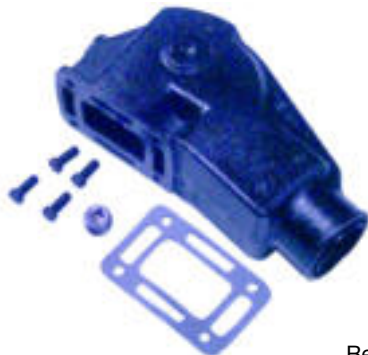
18-3671
AP# 2295
142° THERMOSTAT KIT
Replaces: 97361
Includes Thermostat 18-3551 and 18-0875 Gasket
FOR:

Model No.	Cubic Inch
CH190	305
CH220	305
CH270	350
CH350	454



18-3649
AP# 13199
THERMOSTAT
Replaces: 97895
16°
Fresh Water Cooling
Use with
18-2917
AP# 479 Gasket

INBOARD

 18-5898 AP# 1943 TEMPERATURE SENDER Replaces: 700427 1/2" — 14 NPT	 18-5899 AP# 1940 OIL PRESSURE SENDER Replaces: 700425	 18-4456 AP# 5018 3" EXHAUST PROTECTOR VALVE Includes Stainless Steel Clamp Display Package
 18-4457 AP# 5019 4" EXHAUST PROTECTOR VALVE Includes Stainless Steel Clamp Display Package	 18-4458 AP# 5023 5" & 6" EXHAUST PROTECTOR VALVE Includes Stainless Steel Clamp Display Package	
ALL MANIFOLDS ARE PAINTED, PACKAGED AND LEAK TESTED		
 18-1997-1 AP# 5517 EXHAUST MANIFOLD Replaces: Barr CHV-1-83 Universal Center Riser Manifold FITS: 283 and 327 CID engines thru 1964; 305, 307 and 350 CID engines 1965 and later Use 18-0604/AP# 1808 Exhaust Manifold Gasket Set	 18-1998-1 AP# 5504 EXHAUST MANIFOLD Replaces: Barr FM-1-83 Universal Center Riser Manifold FITS: 302 and 351 CID engines Comes with 18-4363/AP# 13311 Mounting Package Use 18-0603/AP# 1809 Exhaust Manifold Gasket Set	
 18-1999 AP# 5705 EXHAUST MANIFOLD RISER Replaces: Barr 200-0082 For use with 18-1997-1/AP# 5517 or 18-1998-1 Comes with 18-4364/AP# 13312 Mounting Package Use 18-2854/AP# 1499 Riser Gasket	NEW  18-1982 MANIFOLD Replaces: 98125 For: GM Blg Block V-8 454-502 ci	

CRUSADER

Cooling System



NEW



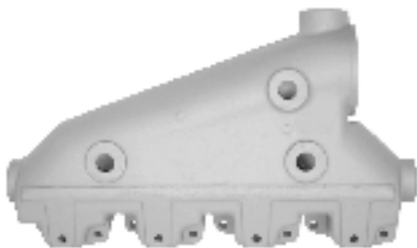
**18-1983
MANIFOLD**
Replaces: 98243
For: GM Small Block V-8 305-351 ci

NEW



**18-1929
MANIFOLD**
Crusader GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Replaces: Crusader 97992 & 97114

NEW



**18-1933
Manifold**
Crusader GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Replaces: Crusader 97993 & 97115

NEW



**18-1964
MANIFOLD**
GM Small Block V8 265, 283,
305, 307, 327, 350, & 400cu.in

INBOARD



**18-1925
MANIFOLD**
Crusader SM Small Block
V8 305-350cu.in.
(Models: 220 and 270)
Replaces: Crusader 97752 & 96120.



**18-1926
MANIFOLD**
Crusader SM Small Block
V8 305-350-cu.in.
(Models: 220 and 270)
Replaces: Crusader 97753 & 96121.



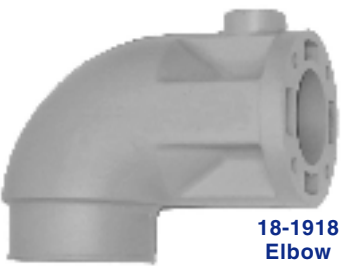
**18-1898
MANIFOLD**
Fits 454 cu.in. GM big block V8 engines
Replaces: Barr CHVA-1-84 &
Marine Power 0991-110



**18-1991
30° EXHAUST
ELBOW ADAPTER**
For use with 3" I.D.
Exhaust Hose
Use 18-1999/AP#5705
Manifold Riser



**18-1992-1
AP# 5016
80° EXHAUST ELBOW**
For 3" I.D. Exhaust Hose (As used in 18-1987
Exhaust Manifold Conversion Kit)

NEW  18-1919 Elbow Crusader SM Small Block V8 305-35-cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in. (Models: CH350 and 454XL) Replaces: Crusader 97387	NEW  18-1924 Elbow Crusader SM Small Block V8 305-35-cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in. (Models: CH350 and 454XL) Replaces: Crusader 97624
 18-1928 Elbow Crusader GM Small Block V8 305-350cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in. (Models: CH350 and 454XL) Replaces: Crusader 97924	 18-1934 Elbow Crusader GM Small Block V8 305-350cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in. (Models: CH350 and 454XL) Replaces: Crusader 98068
 18-1918 Elbow Crusader SM Small Block V8 305-35-cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in. (Models: CH350 and 454XL) Replaces: Crusader 97386.	 18-1916 AP# 5716 RISER Crusader SM Small Block V8 305-35-cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in. (Models: CH350 and 454XL). Used with: 18-1925, 18-1926, 18-1929 & 18-1933 Manifolds Replaces: Crusader 97169
18-1927 RISER Crusader SM Small Block V8 305-35-cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in. (Models: CH350 and 454XL). Used with: 18-1925, 18-1926, 18-1929 & 18-1933 Manifolds Replaces: Crusader 97772. 	 18-1938 RISER Crusader GM Small Block V8 305-350cu.in. (Models: CM305, CM350XL and CM350HT), GM Big Block V8 454cu.in. (Models: 454XL and 502XL) Replaces: Crusader RO29015 & 98126

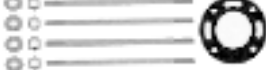
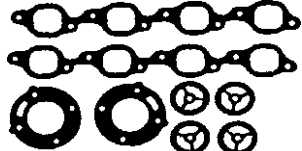
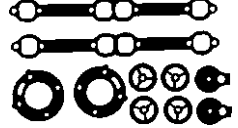
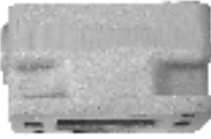
CRUSADER

Cooling System



 18-1907 RISER Barr and Indmar Ford Small Block V8 302-351cu.in. Replaces: Barr 20-0102 and Indmar 53-2009 and 53-2018	 18-1939 RISER Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in. Replaces: Barr 20-0100 & Marine Power 0992-593	
 18-8112 AP# 5050 WATER FITTING Replaces: 97854 For: 1 1/4" I.D. Hose For: 454, 502, 305, 350	 18-4363 AP# 13311 MOUNTING PACKAGE Replaces: Barr FM-1-83-P Use with 18-1998-1/AP# 5504	
 18-4364 AP# 13312 MOUNTING PACKAGE Replaces: Barr 20-0082-P Use with 18-1999/AP# 5705	NEW  18-8544 MOUNTING KIT For: GM BB V8 454. Used with 18-1982 Manifold.	
		NEW  18-8545 MOUNTING KIT For: GM SB V8 305-350ci. Used with 18-1983 Manifold.
NEW  18-8546 MOUNTING KIT For: GM SB V8 305-350ci. GM BB V8 454ci. Used with 18-1984 4" Spacer.	NEW  18-8547 MOUNTING KIT For: GM SB V8 305-350ci. GM BB V8 454ci. Used with 18-1938 Riser.	NEW  18-8535 MOUNTING KIT Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in. Used with: 18-1939, 18-1999, and 18-1907 Risers
NEW  18-8536 MOUNTING KIT Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in. Used with: 18-1997-1 Manifold	NEW  18-8537 MOUNTING KIT GM Small Block V8 (265, 283, 305, 307, 327, 350, and 400cu.in.) Used with: 18-1964 Manifold	NEW  18-8538 MOUNTING KIT Barr and Indmar Ford Small Block V8 302-351cu.in. Used with: 18-1998-1 Manifold

INBOARD

NEW  18-8521 MOUNTING KIT Crusader GM Small Block V8 305-350cu.in. (Models: 220, 270) Used with: 18-1925 & 18-1926 Manifolds	NEW  18-8523 Mounting Kit Crusader GM Small Block V8 305-350cu.in. (Models: 220, 270), GM Big Block V8 454cu.in.(Models: CH350, 454XL)	NEW  18-8524 Mounting Kit Crusader GM Big Block V8 454cu.in. (Models: CH350 and 454XL) Used with: 19-1929 and 18-1933 Manifolds																					
NEW  18-8522 MOUNTING KIT Crusader GM Small Block V8 305-350cu.in. (Models: 220, 270) Used with: 18-1926 Manifold with Alternator Bracket	NEW  18-8519 Mounting Kit Crusader GM Small Block V8 305 350cu.in. (Models: 220, 270), GM Big Block V8 454cu.in. (Models: CH350, 454XL) Used with: 18-1969 Riser	NEW  18-8515 Mounting Kit Crusader GM Small Block V8 305-350cu.in.(Models: 220, 270), GM Big Block V8 454cu.in. (Models: CH350, 454XL) Used with: AP 5718, AP 5719 & AP 5720 Elbows	PIPE PLUGS <table border="1"> <thead> <tr> <th>Sierra #</th> <th>AP #</th> <th>Thread Size</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>18-4257</td> <td>5188</td> <td>1/4"</td> <td>Blacksteel Plug</td> </tr> <tr> <td>18-4258</td> <td>—</td> <td>3/4"</td> <td>Blacksteel Plug</td> </tr> <tr> <td>18-4263</td> <td>5181</td> <td>1/8" - 27 NPT</td> <td>Pipe Plug</td> </tr> <tr> <td>18-4264</td> <td>5182</td> <td>3/8" - 18 NPT</td> <td>Pipe Plug</td> </tr> </tbody> </table> 18-9004/AP# 3914 Pipe Sealant with Teflon is recommended for use on plug threads.	Sierra #	AP #	Thread Size	Description	18-4257	5188	1/4"	Blacksteel Plug	18-4258	—	3/4"	Blacksteel Plug	18-4263	5181	1/8" - 27 NPT	Pipe Plug	18-4264	5182	3/8" - 18 NPT	Pipe Plug
Sierra #	AP #	Thread Size	Description																				
18-4257	5188	1/4"	Blacksteel Plug																				
18-4258	—	3/4"	Blacksteel Plug																				
18-4263	5181	1/8" - 27 NPT	Pipe Plug																				
18-4264	5182	3/8" - 18 NPT	Pipe Plug																				
 18-4408 AP# 1470 INTAKE MANIFOLD GASKET SET Replaces: 33393 For: 222 CID	 18-0601 AP# 1726 EXHAUST MANIFOLD GASKET SET For: "CH" Model Big Block V-8 Chevy 454 CID (7.4L)	 18-0602 AP# 1725 EXHAUST MANIFOLD GASKET SET For: "CH" Model Small Block V-8 Chevy 305 CID (5.0L) & 350 CID (5.7L)	 18-0603 EXHAUST MANIFOLD GASKET SET For: Ford 302/351 CID Engines																				
FOR INTERNAL ENGINE PARTS SEE PAGES 463-493																							
 18-0604 AP# 1808 EXHAUST MANIFOLD GASKET SET For: GM 305/350 CID Engines	 18-4461 AP# 5187 HOSE BARB 3/4"- 14NPTx1" Hose Corrosion Resistant Brass Fitting	 18-4218 AP# 5154 BRASS DRAIN COCK (1/4") Used with most O.E.M. Manifolds 18-3223/AP # 5154B Bulk Pack of 12																					
 18-8112 FITTING 90 DEGREE GM Small Block V8 305-350cu.in. (Models: 220, 270,CM305, CM350XL, CM350HT), GM Big Block V8 454 cu.in. (Models: 454XL, 502XL, CH350, 454XL) Replaces: Crusader 97296, 97854	 18-1949 MANIFOLD SPACER Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in. Used with: 18-1998-1, 18-1997-1 and 18-1898 Manifolds	 18-1917 BLOCK OFF PLATE Crusader SM Small Block V8 305-35-cu.in.(Models: 220 and 270), GM Big Block V8 454cu.in. (Models: CH350 and 454XL) Replaces: Crusader 97296																					

CRUSADER Cooling System



**18-1984
SPACER**

Replaces: 98128
For: GM Small Block V8 305-350 ci:
GM Big Block V8



**18-8540
NUT & WASHER KIT**

Crusader GM Small
Block V8 305-350cu.in.(Models: 220 and 270),
GM Big Block V8 454cu.in.(Models: CH350 and 454XL)
Used with: most mounting kits



**18-2434
AP# 5099
FLYWHEEL
HOUSING**

Replaces: 96938



**18-0475
ELBOW GASKET**

Blocked gasket for universal
elbow 18-1999
Used with: 18-1938 Manifold

**18-0476
RISER GASKET**

Barr, Indmar & Marine
Power
Ford Small Block
V8 302-351cu.in.
Used with: 18-1939,
18-1999 and 18-1907 Risers



OIL FILTERS

Sierra #	AP #	Replaces:	Application
18-7824	6003, 6006	201104	GM Engines + SS330 Remote Mount
18-7875	6007	9002514	Ford Engines
18-7876	—	201104	GM Engines+ SS330 Remote Mount
18-7878	6008	—	220, 300, 320, 325 Remote Mount
18-7916	—	434839	



Display
Package



**18-0470
MANIFOLD GASKET**

GM Small Block V8 283-
350cu.in.
Used with: 18-1914
Manifold(both ends)



**18-0183
AP# 329
EXHAUST MANIFOLD
GASKET**

PKG. OF 2



**18-2909
AP# 101
EXHAUST MANIFOLD GASKET**
Replaces: 97498
For: GM V-6



**18-0305
AP# 126
EXHAUST ELBOW GASKET**
Replaces: 96108



**18-0306
AP# 127
V-6/V-8 ELBOW AND
CUP GASKET**
Replaces: 96216



**18-0308
AP# 1676
DRAIN COVER TO
MANIFOLD GASKET**
Replaces: 96331



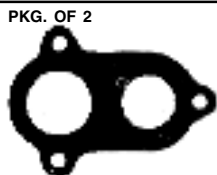
**18-0309
AP# 129
V-6/V-8 EXHAUST
ELBOW GASKET**
Replaces: 96562



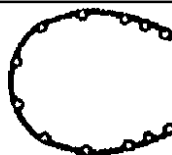
**18-0311
AP# 1471
262 CID
VALVE COVER GASKET**
Replaces: 97686



**18-0418
AP# 740
MANIFOLD TO CYLINDER
HEAD GASKET**
Replaces: 96653



**18-0875
AP# 130
THERMOSTAT GASKET**



**18-0976
AP# 1129
TIMING CHAIN GASKET**
Replaces: 20129



**18-2845
AP# 1611
V-8 VALVE COVER GASKET**
Replaces: 91351

PKG. OF 2



**18-2854
AP# 1499
EXHAUST RISER GASKET**
Replaces: Barr 01-0107
Use with 18-1999/AP#5705



**18-2949
MANIFOLD GASKET**
Replaces: Crusader 96306
Barr CHV-47-000
Use with 18-1997-1/AP#5517



**18-3877
AP# 533
HEAD GASKET**
Replaces: 30266



**18-3879
AP# 1469
HEAD GASKET**
Replaces: 33408

INBOARD