

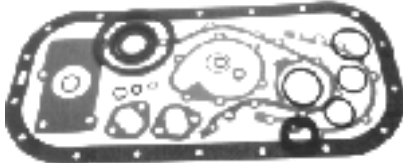
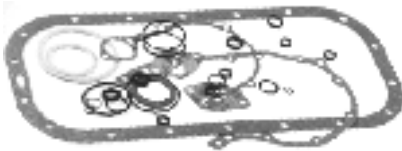


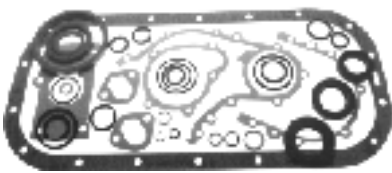
Gasket Sets



Features...

- ★ Marine quality gasket materials.
- ★ Minimizes inventory investment needed to cover most major engine applications.
- ★ All gaskets are not the same. Sierra only uses the highest quality materials to build the most complete gasket kits available.
- ★ Widest range of coverage in the industry.
- ★ Complete kits.
- ★ Stainless steel fire rings on all head gaskets.

 18-2813 HEAD SET Replaces: 876302-1 (4 CYL.)	 18-2814 CONVERSION GASKET SET Replaces: 876306-2 (6 CYL.)	 18-2816 HEAD SET Replaces: 876337-7 (6 CYL.)
 18-2817 HEAD SET Replaces: 876359-1 (6 CYL.)	 18-2818 OIL PAN GASKET SET Replaces: 876433-4 (4 CYL.)	 18-2980 HEAD SET DECARBONIZING Replaces: 875401-2 (Old), 876356-7 (4 CYL.)
 18-2981 HEAD SET DECARBONIZING Replaces: 875418-6 (Old), 876348-4 (4 CYL.)	 18-2982 HEAD SET DECARBONIZING Replaces: 875569-6 (Old), 876358-3 (4 CYL.)	 18-2983 CONVERSION GASKET SET Replaces: 875400-4 (Old), 876342-7 (4 CYL.)

 18-2985 HEAD SET DECARBONIZING Replaces: 875502-7 (Old), 876374-0 (2 CYL.)	 18-2997 GASKET SET Replaces: 876023-3, 876448-2 (4 CYL.)	 18-2998 HEAD SET Replaces: 876300-5 (4 CYL.)
 18-2999 HEAD SET Replaces: 876301-3 (4 CYL.)	 18-2811 HEAD GASKET Replaces: 461618-1 (6 CYL.)	 18-2812 HEAD GASKET Replaces: 430107-3 (6 CYL.)
 18-2965 HEAD GASKET Replaces: 419310-8, 419763-8 (4 CYL.)	 18-2966 HEAD GASKET Replaces: 462623-0 (4 CYL.)	 18-2968 AP# 566 HEAD GASKET Replaces: 1378645-4 (4 CYL.)
 18-2970 HEAD GASKET Replaces: 1378646-2 (4 CYL.)	 18-3833 HEAD GASKET Replaces: 833070-6	 18-3834 HEAD GASKET Replaces: 833453-4

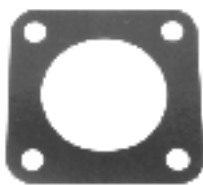
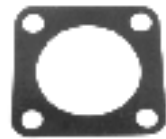
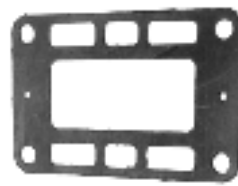
HEAD GASKET SET/GASKET SET/HEAD GASKET APPLICATION

Model	Head Gasket Set	Gasket Set	Head Gasket	Model	Head Gasket Set	Gasket Set	Head Gasket	Model	Head Gasket Set	Gasket Set	Head Gasket
AQ60	—	18-2983	—	AQ140A	18-2998	18-2818	18-2968	BB140A	18-2998	18-2818	18-2968
AQ90	—	18-2983	—	AQ145A	18-2999	18-2818	18-2970	BB145A	18-2999	18-2818	—
AQ95	—	18-2983	—	AQ145B	18-2813	18-2997	18-2970	BB165	—	18-2814	—
AQ100	—	18-2983	—	AQ151A,B,C	18-2813	—	18-2970	BB170C	18-2817	18-2814	18-2811
AQ105	—	18-2983	—	AQ165	—	18-2814	18-2812	BB30	—	18-2983	—
AQ110	—	18-2983	—	AQ170A	—	18-2814	18-2812	MB18	—	18-2983	—
AQ115	—	18-2983	—	AQ170B	18-2816	18-2814	18-2812	MB20	—	18-2983	—
AQ115A	18-2980	—	18-2965	AQ170C	18-2817	18-2814	18-2811	MB20A	18-2981	—	—
AQ115B,C	—	18-2982	18-2966	AQD2B	18-2985	—	18-3833	MB20B	18-2980	—	18-2965
AQ120A	—	18-2983	—	B20 (0.8MM)	—	—	18-2965	MB20C	18-2982	—	18-2966
AQ120B	18-2998	18-2818	18-2966	B20 (1.2MM)	—	—	18-2966	MD11C,D	—	—	18-3834
AQ125A	18-2998	18-2818	18-2968	B21	—	—	18-2968	MD17C,D	—	—	18-3834
AQ125B	18-2813	18-2997	18-2970	B23	—	—	18-2970	MD1B	—	—	18-3833
AQ130	—	18-2983	—	B30 (0.8MM)	—	—	18-2812	MD2B	18-2985	—	18-3833
AQ130A	18-2980	—	18-2965	B30 (1.2MM)	—	—	18-2811	MD3B	—	—	18-3833
AQ130B	18-2981	—	—	BB30	—	18-2983	—	230A,B	18-2813	—	—
AQ130C	18-2980	—	18-2965	BB100	—	18-2983	—	250A,B	18-2813	—	—
AQ130D	18-2982	—	18-2966	BB115A,B	—	18-2981	—				
AQ131A,B,C,D	18-2813	—	18-2970	BB115C	—	—	18-2966				

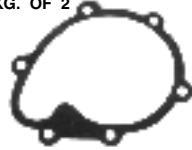
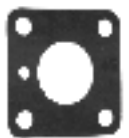
VOLVO PENTA

Gaskets



PKG. OF 2  18-2975 CARBURETOR Replaces: 418754-8 AQ120, 130 A, B, 165A For Zenith/Stromberg 175C, D	PKG. OF 2  18-2989 CARBURETOR SOLEX TO MANIFOLD Replaces: 824677-9 AQ115, 125A, B, 130C, D, 131A, 145A, B, 151A, B, 170, 171A	PKG. OF 2  18-2973 FUEL PUMP Replaces: 1378905-2 AQ90, 95, 100, 105, 110, 115, 120, 130, 165, 170, MB18, 20, BB30, 100	
PKG. OF 2  18-0398 AP# 479 THERMOSTAT Replaces: 835417-7	PKG. OF 2  18-2933 THERMOSTAT SEAL Replaces: 416033-9, 1317466-9 Used with most Volvo thermostats (Except AQ175, V-8, MD1A)	 18-0391 MANIFOLD END COVER Replaces: 856036-9	
PKG. OF 2  18-2520 EXHAUST ELBOW Replaces: 859015-0, 803374-8 MD1A, B MD2A, B, MD3B, MD5, MD11C, D, MD17C, D, MB10A	 18-2971 AP# 1196 EXHAUST RISER Replaces: 856039-3, 835908 AQ200, 225, 260, 271, 290, 311	PKG. OF 2  18-2995 HEAT EXCHANGE Replaces: 856037-7 AQ120B, 125A, B, 140A, 145A,B	
 18-2922 4 CYL. MANIFOLD Replaces: 418870-2 (Old), 1378911-0 AQ90, 95, 100, 105, 110, 115, 120, 120A, 130, BB30, 100, 115, MB18, 20	 18-2925 6 CYL. MANIFOLD Replaces: 461092-9 (Old), 1378913-6 AQ165, 170B, BB165, 170	 18-2928 4 CYL. MANIFOLD Replaces: 824633-2, 856044-3 AQ105, 115, 130, BB115, MB20	 18-2930 AP# 1153 MANIFOLD Replaces: 1266796-0 (Old), 1378879-9 AQ125A, B, 145A, B, 131A, 151A, B, 120B, 140A
 18-2949 AP# 099 V-8 MANIFOLD Replaces: 835966-3, 856034-4 AQ200, 225, 260, 271, 290, 311	PKG. OF 4  18-2991 AP# 1157 EXHAUST MANIFOLD Replaces: 855967-6, 855383 AQ120B, 125A, B, 131, 140, 145, 151, B21, B23	PKG. OF 3  18-2521 VALVE COVER Replaces: 859120-8, 802399-6 MD1A, B, MD2A, B, MD3B, MD11C, D, MD17C, D	 18-2923 4 CYL. VALVE COVER Replaces: 419678-8 AQ105, 115, 120, 130, BB115, MB20
SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANTS			

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANTS

 18-2924 6 CYL. VALVE COVER Replaces: 430039-8 AQ165, 170, BB165, 170	 18-2927 AP# 1152 4 CYL. VALVE COVER Replaces: 463999-3 (Old), 1378909-4 AQ120B, 125A, 140A, 145A, BB140, 145A	 18-2972 VALVE COVER Replaces: 1378870-8 AQ125B, 145B, 131A, 151A, B	 18-2926 AP# 1162 OIL PAN Replaces: 463587-6 (Old), 1378864-1 AQ90, 95, 100, 105, 110, 115, 120, 120B, 125A, B, 130, 131A, 140A, 145A, B, 151A, B, 171A	
 18-2518 CIRCULATION PUMP TO CYLINDER BLOCK Replaces: 430017-4 AQ165A, 170A, B, C	 18-2979 AP# 1165 WATER PUMP Replaces: 1378906-0 AQ120B, 125A, 140A, 145A	 18-2993 AP# 1189 CIRCULATION PUMP Replaces: 1378491-3 AQ125B, 131A, 145B, 151A, 171A	 18-2920 TIMING COVER Replaces: 1276817-2 (Old), 1378493-9 AQ120B, 125A, B, 131A, 140A, 145A, B	 18-2519 SEAL RING Replaces: 831622-6 For cooling water pipe 120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 171A
 18-2525 SEALING RING Replaces: 430018-2 Circulation pump to cylinder head AQ165A, 170A, B, C	 18-2526 SEALING RING Replaces: 430172-7 Circulation pump to cylinder head AQ165A, 170A, B, C	 18-2527 SEALING RING Replaces: 831617-6 For cooling water pipe AQ165A, 170A, B, C, MD21A (S/N MD-103387 & UP), MD21B	 18-2528 SUPPORT RING Replaces: 831891-7 AQ120B, 125A, B, 140A, 145A, B	 18-2529 SEALING RING Replaces: 831892-5 AQ120B, 125A, B, 140A, 145A, B
 18-4259 FIBER WASHER Replaces: 804261-6	 18-2530 SEALING RING Replaces: 1336255-3, 3547991-4 Circulation pump to cylinder head AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 171A	 18-2531 CLAMP RING Replaces: 834476-4 AQ120B, 125A, B, 140A, 145A, B	 18-2934 AP# 1183 RUBBER SEAL Replaces: 829714-5 AQ90, 95, 100, 105, 110, 115, 120, 130, MD5A, B, C, 7A, B, 11D, MD2001, 2002, 2003T	 18-2935 AP# 1182 RUBBER SEAL Replaces: 418411-5 AQ90, 95, 100, 105, 110, 115, 120, 130, MB18, 20, BB30, 100, MD11C, D, 17C, D, MD2001, 2002, 2003, 2003T
 18-2936 AP# 1184 RUBBER SEAL Replaces: 418445-3 AQ90, 95, 100, 105, 110, 115, 120, 130, MB18, 20, BB30, 100, MD11C, D, 17C, D, 2001, 2002, 2003, 2003T	 18-2937 AP# 1185 RUBBER SEAL Replaces: 418412-3 AQ90, 95, 100, 105, 110, 120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 165A, 170, 171A, MD21A, B	 18-2994 AP# 1188 RUBBER SEAL Replaces: 430020-8 AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 171A	 18-2517 GASKET Replaces: 418771-2	 18-2929 CYL. COVER PLATE Replaces: 856028-6 AQ105, 115, 130, BB115, MB20
 18-2939 AP# 1191 SEALING Replaces: 814356-2 AQ200, 250, 270, 275, 280, 290	 18-2974 DISTRIBUTOR Replaces: 418265-5 AQ90, 95, 100, 105, 110, 115, 120, 130, 165, 170, MB18, 20, BB30, 100	 18-4431 AP# 983 EXHAUST ELBOW GASKET Replaces: 3850496 Late Model Volvo Applications	 18-2990 AP# 1211 UPPER GEAR HOUSING Replaces: 832669-6 AQ270, 275, 280, 290	 18-2199 AP# 1150 SHORT YOKE SPACER Replaces: 832675-3 AQ270, 275, 280, 290

VOLVO PENTA
Gaskets/Drive System





**18-2121
POWER TRIM HOSE**
Replaces: 850907-7



**18-2122
POWER TRIM HOSE**
Replaces: 850906-9



**18-2432
FRONT
HYDRAULIC HOSE**
Replaces: 873228
For: DP, DPX



**18-2433
REAR
HYDRAULIC HOSE**
Replaces: 873229
For: DP, DPX



**18-2194
AP# 1395
TRIM FIN**
Replaces: 851452-3, 854040-3



**18-2771
BELLOWS KIT**
For: SX Drives
— CONTAINS —

Sierra #	AP #	Description	O.E. #	Qty.	Sierra #	AP #	Description	O.E. #	Qty.
18-2613	475	Outdrive Gasket Set	—	1	18-2763	1997	Shift Cable Bellows	—	1
18-2765	1998	U-Joint Bellows	—	1	18-2100	803	Gimbal Bearing	—	1
18-2764	1999	Exhaust Bellows	—	1	18-7315	590	Hose Clamp	853012-3	1



**18-2772
TRANSOM
SEAL KIT**
For: SX Drives
— CONTAINS —

Sierra #	Description	O.E. #	Qty.
18-2100	Gimbal Bearing	983937	1
18-2765	Bellows	983973, 987467	1
18-2764	Bellows	914036	1
18-2996	Seal	3852560, 911823	1
18-7315	Hose Clamp	—	1



**18-2744
AP# 3097
DRIVE BELLOWS KIT**
(with ridge)
Replaces: 875826-0,
876294-0
AQ200, 250, 270, 270T, 275, 280,
280T, PT, 290 DP UNIT: 280, 290



**18-2755
AP# 13111
DRIVE BELLOWS KIT**
Replaces: 875827-8
SAIL DRIVE: 100S,
AQ DRIVE: 100, 100B



**18-2757
AP# 1851
EXHAUST BELLOWS KIT
WITH FLAPPER VALVE**
Replaces: 875828-6, 876633-9
AQ175, 280, 280DP, T, PT, AQD40, AQAD40, V-8



**18-2758
AP# 1850
EXHAUST BELLOWS KIT**
Replaces: 875848-4
AQ200, 250, 270, 275, 280, 280DP,
290, 290DP



**18-1074
EXHAUST BELLOWS**
Replaces: 3850426
For: SX
Uses 18-7314 Clamp



**18-2765
U-JOINT BELLOWS**
Replaces: 3854127
For: DP-S, SX



**18-2766
AP# 2410
EXHAUST HOSE (V-8)**
Replaces: 834751-0
(I.D. 95MM, LENGTH 160 MM)

PKG. OF 5



STAINLESS STEEL CLAMPS

Sierra #	AP #	Sizes	O.E. #
18-7300	—	50MM	—
18-7306	1397	38MM	853548-6
18-7314	—	—	3852604
18-7315	590	112MM	853012-3



U-JOINTS

Sierra #	AP #	O.E. #	Application
18-2102	3802	—	Not for use on V-6/V-8
18-2104	—	897707-6, 853255-8	AQ200,250,270, 280,290 (Rockwell)

■ Heavy Duty

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANTS