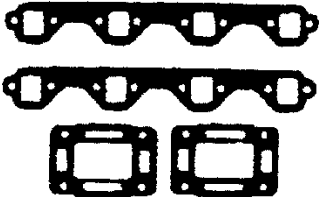
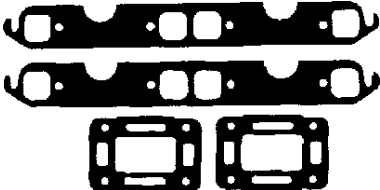




Features...

- ★ Marine quality gasket materials.
- ★ Minimizes inventory investment needed to cover most major engine applications.
- ★ All gaskets are not the same. Sierra only uses the highest quality materials to build the most complete gasket kits available.
- ★ Widest range of coverage in the industry.
- ★ Complete kits.
- ★ Stainless steel fire rings on all head gaskets.

MANIFOLD & EXHAUST MANIFOLD GASKET & SETS

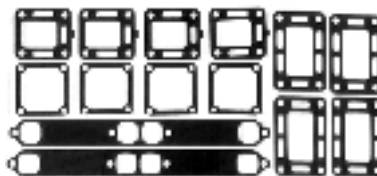
 18-0603 AP# 1809 For: Ford 302/351 CID Engines For use with 18-1998-1/AP# 5504			 18-0604 AP# 1808 For: GM 305/350 CID Engines For use with 18-1997-1/AP# 5517		
 18-4347-1 AP# 1577 For: GM 175, 185, 205 (229 & 262 CID) — CONTAINS —			 18-4348 AP# 1939 For: GM 454, 525 (7.4L & 8.2L) — CONTAINS —		
Sierra#	Description	O.E. #	Sierra#	Description	O.E. #
18-0897	Exhaust Elbow Mounting Gasket	27-41813-1	18-0418	Manifold to Cylinder Head Gasket	27-46820
18-2909	Exhaust Manifold to Cyl. Head Gasket	27-99757	18-0897	Exh. Elbow Mounting Gasket	27-41813-1
 18-4408 AP# 1470 Replaces: 27-11977 For: GM 262 CID Engines 175, 185 and 205 HP			 18-4349 AP# 1560 For: GM 200, 228, 230, 260, 898 (5.0 & 5.7L) — CONTAINS —		
Sierra#	Description	O.E. #	Sierra#	Description	O.E. #
18-0872	Exhaust Manifold Gasket	27-33395	18-0897	Exhaust Elbow Mounting Gasket	27-41813-1

Application on Page 565



18-4367
AP# 744

Replaces: 27-99777A1
For: GM 153 & 181 (2.5 & 3.0L) CID Engs; 120 & 140 HP
S/N 6229718 & UP
(With Siamese Port Cylinder Heads)



18-4394
AP# 736

Replaces: 27-33395A2
For: GM 350 (5.7L) CID Eng; 250 HP S/N 4768000-4908849 255 HP S/N 5195909 & UP
— CONTAINS —

Sierra#	Description	O.E. #	Qty.
18-2832	Exhaust Manifold End Cap Gasket	27-48043	4
18-2833	Exhaust Elbow Gasket	27-99777-2	4
18-0872	Exhaust Manifold Gasket	27-33395	2
18-0885	Exhaust Elbow Gasket	27-48042	4



18-4395
AP# 741

Replaces: 27-35898A-4
For: GM 153 (2.5L) CID Eng;
120 HP S/N 2046625-6229717



18-4399
AP# 742

Replaces: 27-54566A1
For: Ford 302/351 (5.0L & 5.8L) CID Eng; All 888 (188 HP)
& 233 HP, 255 HP S/N 3258728-4175498
— CONTAINS —

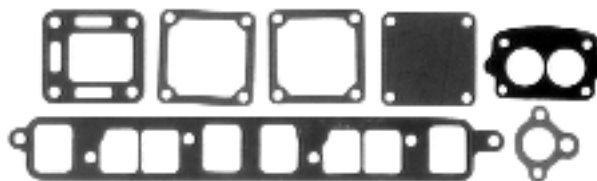
Sierra #	Description	O.E. #	Qty.
18-0183	Exhaust Mounting Gasket	27-46820	2
18-2832	Manifold End Cap Gasket	27-48043-1	4
18-2833	Exhaust Elbow to Manifold Gasket	27-99777-2	4



18-4397
AP# 739

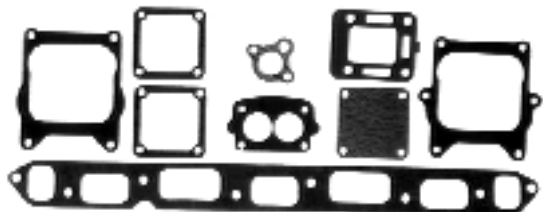
Replaces: 27-46820A1
For: GM 454 (7.4L) CID Eng; All 325, 350, 400 HP Jet Drives 330 HP S/N 6083144 & BELOW
— CONTAINS —

Sierra #	Description	O.E. #	Qty.
18-0418	Exhaust Mounting Gasket	27-46820	2
18-0885	Exhaust Elbow Mounting Gasket	27-48042	4
18-2832	Manifold End Cap Gsk.	27-48043-1	4



18-4398
AP# 743

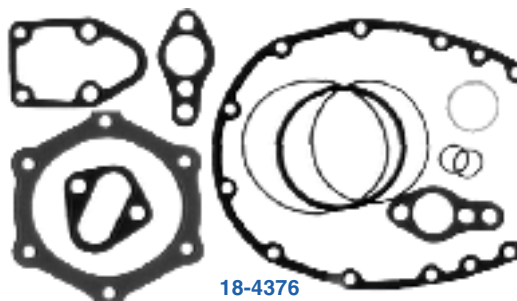
Replaces: 27-53354A1
For: GM 181 (3.0L) CID Eng; 140 HP S/N 3332137-6229717
(Without Siamese Port Cylinder)



18-4396
AP# 1123

Replaces: 27-46401A1
For: 250 (4.1L) CID Eng; 165 HP S/N 2770032 & UP
— CONTAINS —

Sierra#	Description	O.E. #	Qty.
18-2830	Intake Exhaust Gasket	27-46401	1
18-2831	T-Stat Gasket	27-47590-1	1
18-2832	Exhaust Elbow Gasket	27-48083-1	2
18-2833	Exhaust Elbow Adapter Gasket	27-99777-2	1
—	4Bbl. Carb. Man. Adpt.	27-52945	1
18-0353	Carb. Adpt. to Man Gasket	27-58764	1
18-0356	2Bbl. Carb. Mtg. Gasket	27-64692	1
18-0928	Exhaust End Cap Gasket	27-73814	1

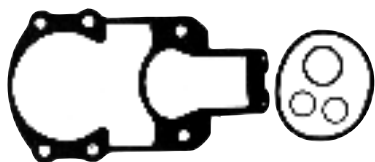


18-4376
AP# 1041

Replaces: 27-34895A2
For: GM 305 & 350 CID Engs. 200, 225, 228, 230, 250, 255, 260, 270,
280 HP 898 (198 HP) & 5.7L (SK1)
— CONTAINS —

Sierra#	Description	O.E. #	Qty.
18-0976	Seal Retainer Cover Gasket	27-14250	1
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-0891	Water Pump Mounting Gasket	27-34897	2
18-0876	Fuel Pump Mounting Gasket	27-34898	1
18-0893	Water Pump Back. Plate Gasket	27-35380	1
18-0185	Oil Filter & Adapter Seal	27-91892	1
18-0331	Vent Adapter Screw Gasket	27-35593	1

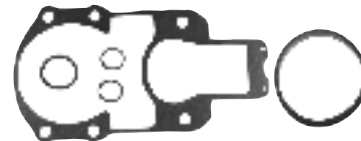
FOR INTERNAL ENGINE PARTS SEE PAGES 463-493



18-2614
AP# 300
OUTDRIVE GASKET SET
New Style
Replaces: 27-64818A1



18-2615
AP# 609
OUTDRIVE GASKET SET
(BRAVO UNIT)
Replaces: 16755A1
For: All Bravo

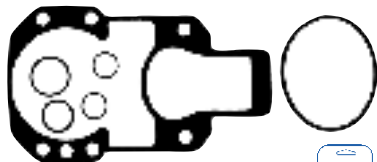


18-2617
OUTDRIVE GASKET SET
Old Style
Replaces: 27-35996A1
For: IA/IB/IC and EZ Shift

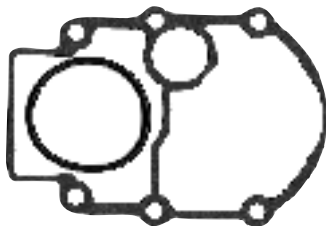
—CONTAINS—			
Sierra#	Description	O.E.#	Qty.
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-2840	Bell Housing Gasket	27-35982	1
18-7153	O-Ring	25-25439	2
18-7170	O-Ring	25-33504	1

—CONTAINS—			
Sierra#	Description	O.E.#	Qty.
18-2516	Seal	16755	1
18-7198	O-Ring	25-45710	1
18-7153	O-Ring	25-25439	2
18-7168	O-Ring	25-48171	2
18-7105	O-Ring	25-62705	1
18-7117	O-Ring	25-35027	1

—CONTAINS—		
Sierra#	Description	O.E.#
18-2556	Drive Shaft Housing to Bell Housing Gasket	27-35996
18-2840	Bell Housing Gasket	27-35982
18-7153	O-Ring	25-25439
18-7170	2O-Ring	25-33504



18-2619-1
AP# 2386
OUTDRIVE GASKET SET
Replaces: 27-64818A3, 27-94996Q2
For: Alpha Generation II (with reservoir)



18-2620
AP# 292
E, H, TR, TRS GASKET SET
Replaces: 27-54014A1, Q1



18-2140
AP# 5424
STERN DRIVE
ENGINE
MOUNT KIT
For: Mercruiser I

—CONTAINS—		
Sierra#	Description	O.E.#
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2
18-2840	Bell Housing Gasket	27-35982
18-7153	O-Ring	25-25439
18-7170	O-Ring	25-33504
18-7117	O-Ring	25-35027

Part No.	Description	O.E. No.
18-7175	O-Ring	25-62817
18-2847	Drive shaft housing to bell housing gasket	27-54014



18-2141
AP# 5425
STERN DRIVE ENGINE
MOUNT KIT
Replaces: 10-97934A1
For: R/MR/Alpha I/Gen II/Bravo



18-3728
AP# 2640
MOTOR MOUNT
LOCKNUT
Replaces: 11-99298,
11-863332



18-3729
AP# 2681
MOTOR MOUNT
BOLT
Replaces: 10-97934



18-2193
AP# 512
REAR ENGINE MOUNT
Replaces: 99297A1
For 120/140 HP S/N 6229717 & UP;
All 224 CID Blocks; All 898, 200, 228, 230, 260, 300 & 320
HP; All 350-454 Magnums



MERCRUISER Gasket Sets

Stern Drive Model	Beginning Serial No.	Ending Serial No.	Bell Housing Gasket	Bell Housing O-Ring	Bell Housing Rubber Gasket	U-Joint O-Ring (2 Required)	Gasket Set
I	1534570	1684187	—	18-7170	—	18-7153	—
IA	1684188	2062140	18-2556	18-7170	18-2840	18-7153	18-2617
IB	1684633	2062140	18-2556	18-7170	18-2840	18-7153	18-2617
IC	1685240	2065189	18-2556	18-7170	18-2840	18-7153	18-2617
II TR	3377316	4794899	18-2847	18-7175	—	—	18-2620
120	2062141	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
120	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
120	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
140	2062141	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
140	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
140	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
160	2065190	2763441	18-2820	18-7170	18-2840	18-7153	18-2614
165	2763442	UP	18-2820	18-7170	18-2840	18-7153	18-2614
170	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
170	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
185	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
185	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
190	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
190	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
200	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
200	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
215 E/H	2782203	2915034	18-2847	18-7175	—	18-7153 ①	18-2620
225	3856268	4200499	18-2820	18-7170	18-2840	18-7153	18-2614
228	4782330	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
228	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
228	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
230	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
230	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
233	4200500	UP	18-2820	18-7170	18-2840	18-7153	18-2614
250	4791300	4898729	18-2820	18-7170	18-2840	18-7153	18-2614
255 TRS	3377316	4203749	18-2847	18-7175	—	—	18-2620
260	4898730	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
260	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
260	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
280 TRS	4203750	4895399	18-2847	18-7175	—	—	18-2620
470	4208730	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
470	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
470	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
485	4893835	UP	18-2820	18-7170	18-2840	18-7153	18-2614
488	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
488	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
888	3106717	UP	18-2820	18-7170	18-2840	18-7153	18-2614
898	4782330	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
898	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
898	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
R/MR/Alpha One	6225577	UP	18-2842	18-7170	18-2840	18-7153	18-2619-1
R/MR/Alpha One	6225577	up	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
Bravo (I/II)	B664190	UP	18-2516	—	—	18-7153	18-2615
TR-TRS	4794900	UP	18-2847	18-7175	18-2847	18-7153 ②	18-2620

① Hydraulic Shift Only

② Borg Warner Transmission Only

③ For housing with oil reservoir check valve

I/O

MERCUISER
Gaskets



Features...

- ★ Manufactured to meet or exceed OEM specifications.
- ★ High Efficiency Filter
- ★ Field-tested and approved.
- ★ Anti-drainback valves where required.



OIL FILTERS

- ① Do not use on V-6 engines equipped with remote oil filter kit
- ② Except those equipped with remote oil filter kit
- * Display Packaged

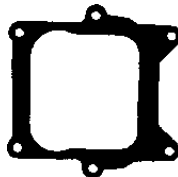
SEE PAGES 92-96 FOR ADDITIONAL INFORMATION

Sierra #	AP #	O.E. #	Application
18-7824*	6003 & 6006	54111, 14957, 32716, 35-802885Q	GM Engines ①
18-7871	—	35-805809, T	—
18-7875*	6007	60565, 35-802886Q	Ford Engines
18-7876*	6005	52731, 35-16595T	GM Engines (Long Filter)
18-7878*	6008	—	60 & 80 HP Engines
18-7879*	6004	41815, 35-802884Q	GM V-6 Engines

NEW



18-2711
CARBURETOR
Replaces: 27-88004
For: 18HP, 25HP



18-0353
AP# 370
CARBURETOR
MOUNTING
Replaces: 27-58764



18-0354
AP# 545
CARBURETOR
MOUNTING
Replaces: 27-60715

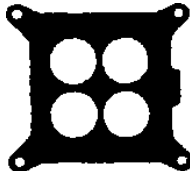
PKG OF 2



18-0685
VALVE COVER
224 CID (3.7L)
Replaces: 27-73666



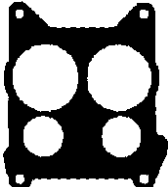
18-0356
AP# 327
CARBURETOR
MOUNTING
(For Rochester)
Replaces: 27-64692



18-0357
AP# 543
CARBURETOR
MOUNTING
Replaces: 27-65577



18-0360
AP# 544
CARBURETOR
MOUNTING
Replaces: 27-70142

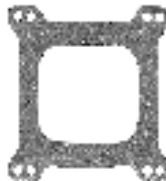


18-0462
AP# 104
CARBURETOR
MOUNTING
Replaces: 27-48399

Model	Year	S/N
250	1968-69	2314301-2639854
270	1969-72	2851074-3385720
325	1969-70	2278747-3042730
390	1969-70	2781129-3042731



18-0463
AP# 2533
CARBURETOR
MOUNTING
(For Weber)
Replaces: 27-814210



18-0467
CARBURETOR
MOUNTING
(For Weber)
Replaces: 27-41610



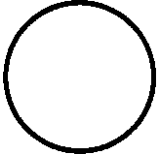
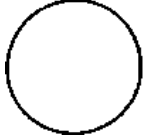
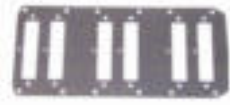
18-0740
AP# 3749
THROTTLE BODY
Replaces: 27-805396



18-0994
AP# 333
CARBURETOR
MOUNTING
Replaces: 27-70143-1

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANT

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANT

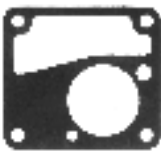
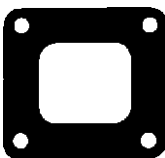
NEW  18-2712 ADAPTER PLATE Replaces: 27-41418-1 For: 15-25 2 cyl	NEW  18-2621 BAFFLE PLATE Replaces: 27-13958-1 For: 100HP 4 cyl, 115HP 4 cyl	 18-2848 AP# 359 QUADRAJET BASE Replaces: 27-52457-2	PKG. OF 2  18-2910 FUEL PUMP SCREEN Replaces: 1399-5207
 18-0351 DISTRIBUTOR CAP Replaces: 27-55896	 18-0422 V-8 DISTRIBUTOR CAP Replaces: 391-5076	 18-0948 AP# 748 DISTRIBUTOR 4 CYL. Replaces: 27-87707	NEW  18-0321 LOWER Replaces: 27-19701 For: 40-60HP 3 cyl and 4 cyl
NEW  18-2710 REED BLOCK Replaces: 27-41417-2 For: 15-25HP 2 cyl	NEW  18-2720 REED BLOCK Replaces: 27-812868 For: 30-60HP 3 cyl, 40-45 Jet	NEW  18-2734 REED BLOCK Replaces: 27-814195-1 For: 200-300HP (3.0L)	NEW  18-2737 REED BLOCK Replaces: 27-850283 For: 200 DFI, 225 DFI
NEW  18-2721 THERMOSTAT COVER Replaces: 27-827284 For: 30-60HP 3 cyl outboards	NEW  18-2729 THERMOSTAT COVER Replaces: 27-812867-2 For: 30-40HP 2 cyl, 45 Jet, 50-60 3 cyl	NEW  18-2749 THERMOSTAT COVER Replaces: 27-812867-1 For: 45 Jet, 50-60 HP 3 cyl	NEW  18-3675 THERMOSTAT COVER Replaces: 27-850318-1 For: 200-250HP 3.0L, (DFI and EFI)
 18-0349 AP# 368 THERMOSTAT HOUSING Replaces: 27-54506 For: Ford V-8	PKG. OF 2  18-2552 AP# 1477 THERMOSTAT COVER Replaces: 27-33179-2	 18-0667 AP# 397 CONNECTOR COVER Replaces: 27-99506-1	PKG. OF 2  18-2553 AP# 354 THERMOSTAT COVER GM V-6 & V-8 Replaces: 27-47510

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANT

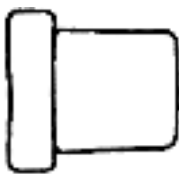
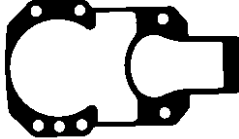
MERCRUISER

Gaskets



PKG. OF 2  18-2554 AP# 525 THERMOSTAT COVER V-6 & V-8 Replaces: 27-41812, 27-90556	PKG. OF 2  18-2555 AP# 341 THERMOSTAT COVER 4 cyl. Replaces: 27-89656-1	PKG OF 2  18-2831 AP# 307 THERMOSTAT COVER 4 & 6 cyl. Replaces: 27-47590-1	PKG OF 2  18-2834 AP# 326 THERMOSTAT COVER FORD V-8 Replaces: 27-60208
PKG OF 2  18-2843 THERMOSTAT COVER 470 Replaces: 27-74830	PKG OF 2  18-2844 AP# 331 THERMOSTAT COVER V-8 Replaces: 27-48818-1	PKG OF 2  18-2917 AP# 418 THERMOSTAT Replaces: 27-53045-1	PKG OF 2  18-0398 AP# 479 THERMOSTAT Replaces: 27-33918
 18-0111 AP# 387 EXHAUST ELBOW MOUNTING Replaces: 27-89657	 18-0113 EXHAUST ELBOW MOUNTING Replaces: 27-97542, 27-856705	PKG OF 2  18-0672 AP# 523 EXHAUST ELBOW MOUNTING Replaces: 27-860231, 8637251	 18-0364 AP# 378 MANIFOLD END CAP Replaces: 27-73812
 18-0365 AP# 336 224 CID HEAT EXCHANGER CAP Replaces: 27-75450	PKG. OF 2  18-0389 AP# 399 HEAT EXCHANGER END CAP Replaces: 27-99960	PKG. OF 2  18-0881 AP# 565 EXHAUST ELBOW MOUNTING Replaces: 27-18272	PKG. OF 2  18-0885 EXHAUST ELBOW MOUNTING Replaces: 27-48042
 18-0897 EXHAUST ELBOW MOUNTING Replaces: 27-41813	PKG. OF 2  18-0928 AP# 379 MANIFOLD END CAP Replaces: 27-73814	 18-0954 AP# 389 EXHAUST ELBOW MOUNTING Replaces: 27-92720	PKG OF 2  18-2819 AP# 310 ELBOW GASKET Replaces: 27-39915

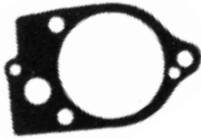
SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANT

PKG OF 2  18-2832 AP# 314 MANIFOLD END CAP Replaces: 27-48043-1	PKG OF 2  18-2833 AP# 398 EXHAUST ELBOW TO MANIFOLD Replaces: 27-99777-2	PKG OF 2  18-2849 AP# 385 EXHAUST ELBOW TO MANIFOLD Replaces: 27-87105-1, 27-818832, 27-863726	PKG. OF 2  18-1209 AP# 312 END CAP TO MANIFOLD Replaces: 27-39917
PKG. OF 2  18-1210 AP# 316 END CAP TO MANIFOLD Replaces: 27-39923	PKG. OF 2  18-0185 AP# 555 REMOTE OIL SEAL Replaces: 27-91892	 18-1240 AP# 1663 OUTDRIVE SEAL For Bravo Replaces: 12708	 18-2516 BRAVO OUTDRIVE SEAL Replaces: 16755
 18-2740 CYLINDER BLOCK Replaces: 27-43005-7 For: 65 Jet, 75HP 3 cyl, 90HP 3 cyl	 18-2943 CYLINDER BLOCK Replaces: 27-44328-4 For: 81 Jet, 100HP, 115HP, and 125HP 4 cyl outboards	 18-2556 DRIVE SHAFT HOUSING TO BELL HOUSING Replaces: 27-35996, A1	 18-2743 DRIVE SHAFT HOUSING TO BELL HOUSING Replaces: 27-94996-2, Q2
PKG OF 5  18-2820 DRIVE SHAFT HOUSING TO BELLHOUSING Replaces: 27-64818, Q4	PKG OF 2  18-2840 BELL HOUSING Replaces: 27-35982	PKG OF 2  18-2847 DRIVE SHAFT HOUSING TO BELL HOUSING E, H, TR, TRS Replaces: 27-54014	

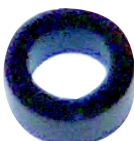
MERCRUISER

Gaskets



NEW  18-2593 WATER PUMP For: 45 Jet, 50HP, 55HP, 60HP 3 cyl outboards	NEW  18-0345 WATER PUMP Replaces: 27-822189 For: 25-60HP outboards	 18-0386 AP# 411 WATER PUMP BODY Replaces: 27-94914	PKG. OF 2  18-0894 AP# 369 WATER POCKET COVER Replaces: 27-55810, 27-55810 -1
 18-0916 AP# 412 WATER PUMP Replaces: 27-805215-1	 18-2564 WATER PUMP BASE TO FACE PLATE Alpha I - Generation 2 Replaces: 27-43033-1	 18-2565 AP# 1485 WATER PUMP BASE TO GEAR HOUSING Alpha I - Generation 2 Replaces: 27-43047-2	 18-2566 AP# 2401 FACE PLATE TO WATER PUMP COVER Alpha I - Generation 2 Replaces: 27-817277
PKG OF 2  18-2823 AP# 304 LOWER WATER PUMP BASE TO WEAR PLATE Replaces: 27-32769, 27-19553	PKG OF 2  18-2824 AP# 306 UPPER WEAR PLATE TO PUMP BODY Replaces: 27-32770, 27-19551	PKG OF 2  18-2825 WATER PUMP BASE TO GEAR HOUSING Replaces: 27-32771	PKG OF 5  18-2826 WATER PUMP BASE TO GEAR HOUSING Replaces: 27-85610-1, 27-85670-4
PKG OF 2  18-2914 AP# 671 LOWER WATER PUMP TO WEAR PLATE Replaces: 27-85608-1	PKG OF 2  18-2915 AP# 672 UPPER WATER PUMP TO WEAR PLATE Replaces: 27-856091, 27-858524	PKG OF 2  18-2919 WATER PUMP BASE TO GEAR HOUSING (ALPHA) Replaces: 27-42631-1	 18-0342 AP# 339 HYDRAULIC CONNECTOR Replaces: 27-47644-1

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANT

PKG. OF 2  18-0388 AP# 396 HYDRAULIC CONNECTOR Replaces: 27-98823-1	PKG. OF 2  18-0318 AP# 2394 WASHER Replaces: 12-815472	PKG. OF 5  18-0203 BELL HOUSING STUD WASHER Replaces: 12-35935 All Mercruiser Stern drives 1963-1998	 18-0905 AP# 356 OIL PAN DRAIN PLUG Replaces: 27-49955																																
PKG. OF 2  18-2944 AP# 221 OIL PASSAGE SEAL (Quad Ring) Replaces: 26-45577	PKG. OF 2  18-2945 AP# 2108 GEAR HOUSING DRAIN SCREW Replaces: 12-20260, 12-19183, 12-191832	PKG. OF 5  18-2948 AP# 1587 GEAR HOUSING PLASTIC FLUSH SCREW Replaces: 12-49221-1, 12-49221	 18-2722 AP# 1954 RUBBER PLUG Replaces: 19-59504																																
 18-4267 SHIFT SHAFT WASHER Replaces: 12-29395	 18-2349 SHIFT SHAFT SLEEVE Replaces: 23-67370 For: Gen II (S/N D469859-F679999)	 18-0681 AP# 338 WASHER Replaces: 12-32834	 18-2316 AP# 131 WASHER Replaces: 12-77674 For: Gen II (Lower) S/N D469859 & up																																
 18-4269 WASHER Replaces: 12-29245	PKG. OF 2  18-4270 WASHER Replaces: 12-36001	 18-4272 AP# 13274 WELCH PLUG Replaces: 19-32652	 18-4273 AP# 13275 WELCH PLUG Replaces: 19-42682																																
FASTENERS <table><tr><th>Sierra #</th><th>AP #</th><th>Description</th><th>O.E. #</th></tr><tr><td>18-3233</td><td>5179</td><td>Manifold to Elbow Stud 3/8" - 24 3/8" - 16 x 5 1/4"</td><td>16-49545</td></tr><tr><td>—</td><td>5161</td><td>Manifold Mounting Screw 3/8" - 16 x 4 5/8"</td><td>10-53728</td></tr></table>		Sierra #	AP #	Description	O.E. #	18-3233	5179	Manifold to Elbow Stud 3/8" - 24 3/8" - 16 x 5 1/4"	16-49545	—	5161	Manifold Mounting Screw 3/8" - 16 x 4 5/8"	10-53728	SCREWS <table><tr><th>Sierra #</th><th>AP #</th><th>Description</th><th>O.E. #</th></tr><tr><td>18-2361</td><td>5207</td><td>Lower Unit Mounting Screw</td><td>10-30206</td></tr><tr><td>18-3197</td><td>2679</td><td>Water Pick-Up Insert Screw</td><td>10-76156</td></tr><tr><td>18-3230</td><td>—</td><td>Gear Housing To Drive Shaft Housing Screw</td><td>10-816601</td></tr><tr><td>18-3231</td><td>—</td><td>Upper Drive Shaft Top Cover Screw</td><td>10-98794</td></tr></table>		Sierra #	AP #	Description	O.E. #	18-2361	5207	Lower Unit Mounting Screw	10-30206	18-3197	2679	Water Pick-Up Insert Screw	10-76156	18-3230	—	Gear Housing To Drive Shaft Housing Screw	10-816601	18-3231	—	Upper Drive Shaft Top Cover Screw	10-98794
Sierra #	AP #	Description	O.E. #																																
18-3233	5179	Manifold to Elbow Stud 3/8" - 24 3/8" - 16 x 5 1/4"	16-49545																																
—	5161	Manifold Mounting Screw 3/8" - 16 x 4 5/8"	10-53728																																
Sierra #	AP #	Description	O.E. #																																
18-2361	5207	Lower Unit Mounting Screw	10-30206																																
18-3197	2679	Water Pick-Up Insert Screw	10-76156																																
18-3230	—	Gear Housing To Drive Shaft Housing Screw	10-816601																																
18-3231	—	Upper Drive Shaft Top Cover Screw	10-98794																																
PKG. OF 5  18-2362 AP# 5164 GEAR HOUSING TO DRIVE SHAFT HOUSING NUT Replaces: 11-13439-1, 11-859116 For: MR/Alpha	PKG. OF 5  18-2344 AP# 13083 WATER PICK-UP INSERT NUT Replaces: 11-45812 Use with 18-3198	 18-3236 HOUSING ALIGNMENT BUSHING Replaces: 23-32632 For: #1R/MR/Alpha	PKG. OF 5  18-2340 AP# 132 SHIFT SHAFT RUBBER WASHER Replaces: 12-31266 For: #1R/MR (1/16" Thick)	PKG. OF 2  18-2343 AP# 13082 PINION NUT WASHER Replaces: 12-92721 For: MR/Alpha/Gen II																															

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANT

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANT