



CE

18-5903
REMANUFACTURED STARTER
(No Core) (Clockwise)

Bottom mount, two bolt pattern for standard rotation
Ford engines.

Replaces: 50-69865A1, 50-12872, 50-56886
• SAE J1171

STARTER BOLTS

Description	Mercruiser #	Sierra #
Starter Bolt 3/8 - 16 - 4 21/32 Long	10-805434-1	18-8401
Starter Bolt 3/8 - 16 - 4 3/8 Long	10-805434-2	Not available
Starter Bolt 3/8 - 16 - 1 5/16 Long	10-805434-3	18-8403
Starter Bolt 3/8 - 16 - 1 11/16 Long	10-805434-4	Not available



18-5717
STARTER
BRUSH SET
Replaces: 33270



18-5804
STARTER SWITCH
Replaces: 13037
Delco



18-5837
AP# 2822
STARTER SWITCH
Replaces: 89-99253, 89-18080, 33261
Delco



18-5838
AP# 872
STARTER SWITCH
Replaces: 33261, 89902
Delco



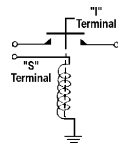
18-5840
STARTER SWITCH
Prestolite 15-79,
SAW 4201, SAW4207, SAW4210

BRUSH SET/STARTER SWITCH APPLICATION

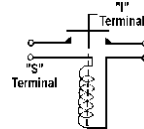
Years	Volt.	Starter No.	Brush Set	Sierra Starter Switch	AP Starter Switch	Years	Volt.	Starter No.	Brush Set	Sierra Starter Switch	AP Starter Switch
1977-82	12	1108755	18-5717	18-5838	872	1971-78	12	ALL	18-5717	18-5838	872
1977-82	12	1108756	18-5717	—	—	1969-78	12	MEO-7003	—	18-5840	—
1977-82	12	1109484,5,6	18-5717	18-5838	872						



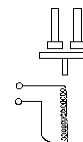
18-5801
AP# 2816
SOLENOID
Replaces: 89-76416A1



18-5802
AP# 812
SOLENOID
Replaces: 65057A1, T1



18-5810
AP# 13407
SOLENOID



  <p>18-5815 AP# 2821 SOLENOID Replaces: 89-68258A4, 89-853654A1</p>	  <p>18-5816 AP# 2719 SOLENOID Replaces: 89-96054, T (Flat Bracket)</p>	  <p>18-5817 AP# 2718 SOLENOID Replaces: 89-96158, T (Curved Bracket)</p>																																								
  <p>18-5820 AP# 2813 SOLENOID SWITCH Replaces: 89-818999A2, 89-825842A1, 89-850188T1</p>	  <p>18-5836 AP# 804 SOLENOID Replaces: 25661, 25661 1</p>	 <p>18-9802 TIMING LIGHT <i>Self-powered accurate up to 10,000 RPM's</i></p>																																								
 <p>18-6763 TRIM & TILT MOTOR Replaces: 92975A6, 79271A4, 67914A2 To 1984. Fits most Mercruiser Sterndrives (Motor and Reservoir Only) For Repair Kit use: 18-6253</p>		 <p>18-6769 AP# 2696 TILT & TRIM PUMP Replaces: 14336A8, 88183A5 From 1984. Fits most Mercruiser Sterndrives</p>																																								
 <p>18-6771 TRIM & TILT RESERVOIR Replaces: 18525A1</p>	 <p>BATTERY CABLES</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Size</th> <th>Color</th> <th>Gauge</th> <th>Part No.</th> <th>Size</th> <th>Color</th> <th>Gauge</th> </tr> </thead> <tbody> <tr> <td>BC88523</td> <td>2'</td> <td>red</td> <td>4</td> <td>BC88563</td> <td>6'</td> <td>red</td> <td>2</td> </tr> <tr> <td>BC88533</td> <td>2'</td> <td>black</td> <td>4</td> <td>BC88573</td> <td>6'</td> <td>black</td> <td>2</td> </tr> <tr> <td>BC88543</td> <td>4'</td> <td>red</td> <td>2</td> <td>BC88583</td> <td>8'</td> <td>red</td> <td>1</td> </tr> <tr> <td>BC88553</td> <td>4'</td> <td>black</td> <td>2</td> <td>BC88593</td> <td>8'</td> <td>black</td> <td>1</td> </tr> </tbody> </table> <p>Gauge cable with soldered lug terminals on each end to accept a 3/8" stud</p>		Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge	BC88523	2'	red	4	BC88563	6'	red	2	BC88533	2'	black	4	BC88573	6'	black	2	BC88543	4'	red	2	BC88583	8'	red	1	BC88553	4'	black	2	BC88593	8'	black	1
Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge																																			
BC88523	2'	red	4	BC88563	6'	red	2																																			
BC88533	2'	black	4	BC88573	6'	black	2																																			
BC88543	4'	red	2	BC88583	8'	red	1																																			
BC88553	4'	black	2	BC88593	8'	black	1																																			

APPLICATION ON PAGE 515-517



MERCUISER

Electrical System




 <p>18-5872 STATOR Replaces: 398-6231A10 For: 3.7L 1983-89</p>	 <p>18-6254 AP #1617 COMMUTATOR END PLATE Replaces: 392-2940 For : Use with Prestolite Pumps (Mercury #'s 79271A4 and 88475A5)</p>	
 <p>18-6256 AP #1615 SPRING SET Replaces: 392-2529 For : Use with Prestolite Pumps (Mercury #'s 74436A9, 79271A4, 88475A5 and 93247A4)</p>	 <p>18-6255 AP #1618 BRUSH SET Replaces: 392-8989 For : Use with Prestolite Pumps (Mercury #'s 93247A4)</p>	 <p>18-6778 TRIM & TILT RESERVOIR Replaces: 883166A2 For: Tilt Motors with 4 Screw Attachments</p>
 <p>18-5225 AP# 13382 SPARK PLUG WIRE KIT Replaces: Mercury 84-99215A26, 84-813706A26 Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.</p>	 <p>18-5226 AP# 13383 7 MM HYPALON IGNITION WIRE Metallic Core 100' Spool</p>	
 <p>18-5224 AP# 13381 IGNITION WIRE TERMINAL Replaces: Mercury 20121 OMC 510364</p>	<p>PKG. OF 10</p>  <p>18-5750 AP# 13399 UNIVERSAL SPARK PLUG BOOTS Supplied complete w/Terminal Connector Replaces: OMC 581027, 580339</p>	 <p>18-5752 8mm UNIVERSAL SPARK PLUG BOOTS</p>



Features...












- ★ Brand new construction, or high quality re-manufactured units available.
- ★ Manufactured by the leading OEM supplier.
- ★ Wide range of applications.
- ★ Fits both gas and diesel engines.
- ★ Best coverage in the industry.

 <p>18-5956 AP# 1616 NEW ALTERNATOR (1-Wire) (No Core) (68 AMP) Single wire connection fits Mercruiser and many other applications. Equipped with fan and drive pulley. Replaces: 69729 • SAE J1171</p>	 <p>18-5950 REMANUFACTURED ALTERNATOR (1-Wire) (No Core) (68 AMP) Single wire connection fits Mercruiser and many other applications. Equipped with fan and drive pulley. Replaces: 69729 • SAE J1171</p>	 <p>18-5957 AP# 1926 NEW ALTERNATOR (3-Wire) (No Core) (68 AMP) Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley. Replaces: 78477, 78403A2, 92497A3. • SAE J1171 Replaces: 69729</p>
 <p>18-5951 • SAE J1171 REMANUFACTURED ALTERNATOR (3-Wire) (No Core) (68 AMP) Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley. Replaces: 78477, 78403A2, 92497A3</p>	 <p>18-5946 NEW ALTERNATOR (1-Wire) (No Core) (68 AMP) Single wire connection fits Mercruiser and many other applications. Equipped with fan and serpentine drive pulley. • SAE J1171</p>	 <p>18-5940 REMANUFACTURED ALTERNATOR (1-Wire) (No Core) (68 AMP) Single wire connection fits Mercruiser and many other applications. Equipped with fan and serpentine drive pulley. • SAE J1171</p>
 <p>18-5945 NEW ALTERNATOR (3-Wire) (No Core) (68 AMP) • SAE J1171 Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and serpentine drive pulley.</p> <p>18-5941 REMANUFACTURED ALTERNATOR (3-Wire) (No Core) (68 AMP) • SAE J1171 Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and serpentine drive pulley.</p>		 <p>18-5960 NEW MANDO ALTERNATOR Serpentine Pulley • 65 Amp Replaces: 807653T • SAE J1171</p>

APPLICATION BEGINS ON PAGE 515

MERCUISER Electrical System



 <p>18-5966 NEW MANDO ALTERNATOR Single Groove Pulley • 55 Amp Replaces: 817119A4 • SAE J1171</p>	 <p>18-5967 NEW MANDO ALTERNATOR Serpentine Pulley • 55 Amp Replaces: 807652T • SAE J1171</p>	
 <p>18-5965 MANDO ALTERNATOR 65 Amp Replaces: 817119A1, 817119A4, 805884T SAEJ1171</p>	 <p>18-5953 ALTERNATOR CONVERSION KIT Includes new 68 AMP alternator, mounting brackets 18-5968, drive belt 18-5949, pulley, wiring, hardware and instructions. Fits Mercruiser (Model 470) 3.7 liter aluminum block engines serial number 4625580 & UP. Note: for engine serial numbers 6902288 & Up, 90 amp Fuse Kit 18-8220 is required and sold separately.</p>	 <p>18-5958 DELCO ALTERNATOR REBUILD KIT Rebuilding kit for Delco design alternators. Includes 1 each front and rear bearings, brushes, rectifier bridge, diode trio, output post and gasket and voltage regulator. For use with 3-wire Delco alternators.</p>
 <p>18-5968 ALTERNATOR BRACKET Replacement bracket for alternator conversion kit used on 470 Series Mercruiser included in 18-5953 kit</p>	 <p>18-5969 ALTERNATOR BRACKET Replaces: 93175T Replacement bracket for Delco & Motorola (GM) engines</p>	 <p>18-5978 ALTERNATOR BRACKET Replaces: 47487T</p>
 <p>18-8220 90 AMP FUSE KIT Replace: 88-7902391 For use with 18-5953 alternator conversion kits installed on Mercruiser (Model 470) 3.7 liter aluminum block engines serial number 6902288 & Up.</p>	 <p>18-5949 ALTERNATOR DRIVE BELT Replacement belt for alternator conversion kit used on 470 Series Mercruiser Included in 18-5953 kit</p>	 <p>18-5740 VOLTAGE REGULATOR Replaces: 42785</p>

APPLICATION ON NEXT PAGE

1/0



MERCUISER Electrical System

Model #	Cyl.	Years	Beg. S/N	End. S/N	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
110	GM 4	1963-1966	1538370	2044033	18-5836	18-5900	18-5911	—	—
120	GM 4	1964-1975	1666601	4469865	18-5836	18-5900	18-5911	18-5951	18-5957
120	GM 4	1976-1982	4469866	6229717	18-5815	18-5900	18-5911	18-5951	18-5957
120 / 2.5L	GM 4	1983-1989	6229718	C853255	18-5817	18-5900	18-5911	—	18-5966 ④
140	GM 4	1968-1975	2508261	4460664	18-5836	18-5900	18-5911	18-5951	18-5957
140	GM 4	1976-1981	4460665	6229717	18-5815	18-5900	18-5911	18-5951	18-5957
140/3.0L	GM 4	1982-1989	6229718	C856558	18-5817	18-5900	18-5911	18-5951	18-5957
140/3.0L/3.0LX	GM 4	1990-92	C856559	D831100	18-5817	18-5900	18-5911	18-5951	18-5957
140/3.0LX	GM 4	1992 and newer	D831101	& Up	18-5817	N/A	18-5919	—	18-5966 ④
165/3.7L	Merc 4	1987-1989	B434941	C762299	18-5802	18-5901	18-5907	N/A	N/A
170	Merc 4	1985-1986	6916779	B434940	18-5802	18-5901	18-5907	N/A	N/A
180/3.7LX	Merc 4	1987-1989	B436391	C762299	18-5802	18-5901	18-5907	N/A	N/A
190	Merc 4	1985-1986	6916779	B436390	18-5802	18-5901	18-5907	N/A	N/A
470	Merc 4	1976-1984	4208730	6916778	18-5802	—	—	N/A	N/A
470MIE	Merc 4	1980-1981	5520115	6218036	18-5802	—	—	N/A	N/A
485	Merc 4	1980-1984	5685394	6916778	18-5802	—	—	N/A	N/A
140	GM 6	1963	1538930	1725960	18-5836	18-5900	18-5911	—	—
150	GM 6	1964-66	1666495	2048046	18-5836	18-5900	18-5911	—	—
160	GM 6	1967-69	2048022	2768031	18-5836	18-5900	18-5911	—	—
160	GM 6	1969	2768032	2770031	18-5836	18-5900	18-5911	18-5951	18-5957
165	GM 6	1970-1975	2770032	4471565	18-5836	18-5900	18-5911	18-5951	18-5957
165	GM 6	1976-1981	4471566	5813433	18-5815	18-5900	18-5911	18-5951	18-5957
200	GM 6	1969	2453769	2712072	18-5836	18-5900	18-5911	—	—
175/4.3L	GM V-6	1987-1992	B527955	D714106	18-5816	—	18-5913	—	18-5966 ④
185	GM V-6	1983-1984	6330183	6919655	18-5816	18-5900	18-5911	—	18-5966 ④
185	GM V-6	1985-1987	A331455	B527954	18-5816	N/A	18-5913	—	18-5966 ④
205	GM V-6	1985-1991	A331455	D714369	18-5816	N/A	18-5913	—	18-5966 ④
262 Mag. EFI	GM V-6	1996-1997	F803800	K999999	18-5817	N/A	18-5913	—	18-5960
262 Mag. EFI	GM V-6	1996-1997	F803800	K999999	18-5817	N/A	18-5913	—	18-5960
4.3L/LX/LXH	GM V-6	1992-1997	D714107	K999999	18-5817	—	18-5913	—	18-5967
4.3L/LX/LXH	GM V-6	1996-1997	F803000	K999999	18-5817	—	18-5913	—	18-5967
4.3L/LH	GM V-6	1998-NEWER	L010044	& Up	18-5817	—	18-5913	—	18-5967
4.3EFI	GM V-6	1998-NEWER	L012009	& Up	18-5817	—	18-5913	—	18-5960
190	GM V-8	1963-1964	1564539	1730903	18-5836	18-5900	18-5911	—	—
200	GM V-8	1985-1986	6218462	B525981	18-5816	18-5900	18-5911 ① ③	—	18-5966 ④
200	GM V-8	1985-1986	6218462	B525981	18-5816	18-5905	18-5910 ② ⑥	—	18-5966 ④
200/5.0L	GM V-8	1987-1995	B525982	F600999	18-5816	18-5905	18-5910	—	18-5966 ④
200/5.0L	GM V-8	1987-1995	B525982	F600999	18-5817	18-5905	18-5910	—	18-5966 ④
215 MCM &MIE	Ford V-8	1970-1972	2781153	3563181	18-5836	18-5902	18-5908 ①	18-5951	18-5957
215 MCM &MIE	Ford V-8	1970-1972	2781153	3563181	18-5836	18-5901	18-5907 ⑤	18-5951	18-5957
225	Ford V-8	1973-1974	3385721	4166999	18-5802	18-5903	—	18-5951	18-5957
225 MIE	Ford V-8	1973-1974	3385721	4176999	18-5836	18-5902	18-5908 ①	18-5951	18-5957
225 MIE	Ford V-8	1973-1974	3385721	4176999	18-5836	18-5901	18-5907 ⑤	18-5951	18-5957
888	Ford V-8	1971-1977	3108723	4612109	18-5802	18-5903	—	18-5951 ②	18-5957
888	Ford V-8	1971-1977	4612110	& Up	18-5801	18-5903	—	18-5951	18-5957
225	GM V-8	1963-1966	1539620	2278646	18-5836	18-5900	18-5911	—	—
225 MIE	GM V-8	1968	2278647	2694014	18-5836	18-5902	18-5908 ①	—	—
225 MIE	GM V-8	1968	2278647	2694014	18-5836	18-5901	18-5907 ⑤	—	—
225	GM V-8	1967-1969	2278647	2694014	18-5836	—	—	—	—
228/230	GM V-8	1977-1986	4765100	B525981	18-5816	18-5900	18-5911 ① ③	—	18-5966 ④
228/230	GM V-8	1977-1986	4765100	B525981	18-5816	18-5905	18-5910 ② ⑥	—	18-5966 ④
228 MIE	GM V-8	1977-1980	4765100	5907057	18-5815	18-5902	18-5908 ①	18-5951	18-5957
228 MIE	GM V-8	1977-1980	4765100	5907057	18-5815	18-5901	18-5907 ⑤	18-5951	18-5957
230/5.0LX	GM V-8	1987-1995	B525982	F600999	18-5816 ⑩	18-5905	18-5910 ③	—	18-5966 ④
230/5.0LX	GM V-8	1987-1995	B525982	F600999	18-5817 ⑨	18-5905	18-5910 ③	—	18-5966 ④
230/5.0L MIE	GM V-8	1987-1988	5907058	B788151	18-5816	18-5902	18-5908 ①	—	18-5966 ④
230/5.0L MIE	GM V-8	1987-1988	5907058	B788151	18-5816	18-5901	18-5907 ⑤	—	18-5966 ④
5.0L	GM V-8	1998 & NEWER	L015751	& Up	18-5817	—	18-5913	—	18-5967
5.0L EFI	GM V-8	1998 & NEWER	L015751	& Up	18-5817	—	18-5913	—	18-5960
198 MIE	GM V-8	1977	4762210	6218461	18-5815	18-5902	18-5908 ①	18-5951	18-5957
198 MIE	GM V-8	1977	4762210	6218461	18-5815	18-5901	18-5907 ⑤	18-5951	18-5957
898	GM V-8	1977-1982	4762210	6218461	18-5801	18-5900	18-5911	18-5951	18-5957

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|---|---|---------------------------------------|------------------------|
| ① For 12 3/4" Dia. Flywheel | ⑤ For permanent magnet models use 18-5913 | ① LH rotation | ⑥ Standard ignition |
| ② For 14" Dia. Flywheel | ⑦ Bravo drive | ② NLA for models prior to S/N 4167000 | ⑦ Thunderbolt ignition |
| ③ For permanent magnet models use 18-5919 | ⑧ Firepower ignition | ④ PG260 (9-1/4" long) | ⑧ Thunderbolt IV |
| ④ 55 AMP up grade to 65 AMP use 18-5965 | ⑨ Ignition module mounted on distributor | ⑤ PG260F1 (8-1/2" long) | ⑨ Thunderbolt V |
| ⑤ Black | ⑩ Ignition module mounted on elbow | ⑥ RHRotation | ⑩ Transmission models |



MERCUISER

Electrical System



Model #	Cyl.	Years	Beg. S/N	End. S/N	Slave Solenoid	Reman. Starter	New Starter	Reman. Alternator	New Alternator
898	GM V-8	1983-1984	621462	B525981	18-5816	18-5900	18-5911 ① ③	—	18-5966 ④
898	GM V-8	1983-1984	621462	B525981	18-5816	18-5905	18-5910 ② ⑥	—	18-5966 ④
233	Ford V-8	1975-1977	4173000	4902304	18-5801	18-5903	—	18-5951	18-5957
233 MIE	Ford V-8	1975-1976	4173000	4775784	18-5836	18-5902	18-5908 ①	18-5951	18-5957
233 MIE	Ford V-8	1975-1976	4173000	4775784	18-5836	18-5901	18-5907 ⑤	18-5951	18-5957
250 MCM & MIE	GM V-8	1968-1969	2314301	2639854	18-5836	18-5902	18-5908 ①	—	—
250 MCM & MIE	GM V-8	1968-1969	2314301	2639854	18-5836	18-5901	18-5907 ⑤	—	—
250	GM V-8	1977	4768000	4908849	18-5801	18-5900	18-5911	18-5951	18-5957
255	Ford V-8	1973-1974	3258728	4175499	18-5802	18-5903	—	18-5951	18-5957
255 MIE	Ford V-8	1973-1974	3258728	4178299	18-5836	18-5902	18-5908 ①	18-5951	18-5957
255 MIE	Ford V-8	1973-1974	3258728	4178299	18-5836	18-5901	18-5907 ⑤	18-5951	18-5957
255	GM V-8	1975-1976	4175500	4767999	18-5815	18-5900	18-5911	18-5951	18-5957
255 MIE	GM V-8	1975-1980	4175500	5907057	18-5815	18-5902	18-5908 ①	18-5951	18-5957
255 MIE	GM V-8	1975-1980	4175500	5907057	18-5815	18-5901	18-5907 ⑤	18-5951	18-5957
260	GM V-8	1978-1982	4908850	6218461	18-5801	18-5900	18-5911	18-5951	18-5957
260	GM V-8	1982-1986	6218462	B525981	18-5816	18-5900	18-5911 ① ③	—	18-5966 ④
260	GM V-8	1982-1986	6218462	B525981	18-5816	18-5905	18-5910 ② ⑥	—	18-5966 ④
260/5.7L	GM V-8	1987-1995	B525982	F600999	18-5816 ⑩	18-5905	18-5910 ⑥	—	18-5966 ④
260/5.7L	GM V-8	1987-1995	B525982	F600999	18-5817 ⑨	18-5905	18-5910 ⑥	—	18-5966 ④
260/5.7L MIE	GM V-8	1987-1995	5907058	F746099	18-5816	18-5902	18-5908 ①	—	18-5966 ④
260/5.7L MIE	GM V-8	1987-1995	5907058	F746099	18-5816	18-5901	18-5907 ⑤	—	18-5966 ④
5.7L/LX	GM V-8	1996	F601000	K001526	18-5817	—	18-5913	—	18-5966 ④
5.7L/LX	GM V-8	1997 & NEWER	K001527	& Up	18-5817	—	18-5913	—	18-5967
5.7L/LX EFI	GM V-8	1995-1996	F225560	K001505	18-5816	—	18-5913	—	18-5965
5.7L/LX EFI	GM V-8	1997	K001506	K999999	18-5816	—	18-5913	—	18-5960
5.7L EFI	GM V-8	1998 & NEWER	L010035	& Up	18-5816	—	18-5913	—	18-5960
5.7L MIE	GM V-8	1994-1996	F622151	K040306	18-5816	18-5902	18-5908 ①	—	18-5966 ④
5.7L MIE	GM V-8	1994-1996	F622151	K040306	18-5816	18-5901	18-5907 ⑤	—	18-5966 ④
5.7L MIE	GM V-8	1977 & NEWER	K040307	& Up	18-5817	18-5902	18-5908	—	18-5967
5.7L EFI MIE	GM V-8	1997	K040300	K999999	18-5816	18-5902	18-5908	—	18-5960
5.7L Ski	GM V-8	1985-1995	A338533	F775199	18-5816	—	18-5913 ⑤	—	18-5966 ④
5.7L Ski	GM V-8	1985-1995	A338533	F775199	18-5816	18-5901	18-5907 ①	—	18-5966 ④
5.7L Ski	GM V-8	1996	F775200	K040003	18-5817	—	18-5913	—	18-5966 ④
5.7L Ski	GM V-8	1997	K040004	K999999	18-5817	—	18-5913	—	18-5967
5.7L Ski	GM V-8	1998 & NEWER	L002005	& Up	18-5817	—	18-5913	—	18-5967
350 Mag. Alpha	GM V-8	1986-1995	A635178	F600999	18-5816 ⑩	18-5905	18-5910 ⑥	—	18-5966 ④
350 Mag. Alpha	GM V-8	1987-1996	B525982	K001526	18-5817 ⑨	18-5905	18-5910 ⑥	—	18-5966 ④
350 Mag. Alpha	GM V-8	1997	K001527	K999999	18-5817	—	18-5913	—	18-5967
350 Mag. EFI & MPI	GM V-8	1995-1996	F415189	K001500	18-5816	—	18-5913	—	18-5965
350 Mag. EFI & MPI	GM V-8	1997 & NEWER	K001501	& Up	18-5816	—	18-5913	—	18-5960
350 Mag. MPI MIE	GM V-8	1998 & NEWER	L002008	& Up	18-5816	18-5908	18-5902	—	18-5960
350 Mag Ski	GM V-8	1991-1996	D505450	K040399	18-5816 ⑧	—	18-5913	—	18-5966 ④
350 Mag Ski	GM V-8	1991-1996	D505450	K040399	18-5817 ⑨	—	18-5913	—	18-5966 ④
350 Mag Ski	GM V-8	1997	K040400	K999999	18-5817	—	18-5913	—	18-5967
350 Mag EFI Ski	GM V-8	1994-1997	F215561	K999999	18-5816	—	18-5913	—	18-5965
350 Mag MPI Ski	GM V-8	1995-1996	F350583	F799999	18-5816	—	18-5913	—	18-5965
350 Mag MPI Ski	GM V-8	1998 & NEWER	L002600	& Up	18-5817	—	18-5913	—	18-5960
Black Scorpion	GM V-8	1996	F800000	K040000	18-5816	—	18-5913	—	18-5965
Black Scorpion	GM V-8	1997 & NEWER	K040001	& Up	18-5816	—	18-5913 ⑤	—	18-5960
Black Scorpion	GM V-8	1997 & NEWER	K040001	& Up	18-5816	—	18-5913 ④	—	18-5960
270 MCM & MIE	GM V-8	1969-1972	2851074	3385720	18-5836	18-5902	18-5908 ①	18-5951	18-5957
270 MCM & MIE	GM V-8	1969-1972	2851074	3385720	18-5836	18-5901	18-5907 ⑤	18-5951	18-5957
280 TRS	GM V-8	1975-1976	4176250	4770199	18-5815	18-5900	18-5911	18-5951	18-5957
300 TR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	18-5908	18-5902	—	18-5966 ④
300 MR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	—	18-5919 ①	—	18-5966 ④
300 MR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	—	18-5913 ②	—	18-5966 ④
320 EFI	GM V-8	1987-1989	A543604	C622418	18-5816	—	18-5913	—	18-5966 ④
325 MCM & MIE	GM V-8	1968-1970	2278747	2761141	18-5836	18-5902	18-5908 ①	—	—
325 MCM & MIE	GM V-8	1968-1970	2278747	2761141	18-5836	18-5901	18-5907 ⑤	—	—
325 MCM & MIE	GM V-8	1970-1974	2761142	3780449	18-5836	18-5902	18-5908 ①	18-5951	18-5957
325 MCM & MIE	GM V-8	1970-1974	2761142	3780449	18-5836	18-5901	18-5907 ⑤	18-5951	18-5957

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|---|---|---------------------------------------|------------------------|
| ① For 12 3/4" Dia. Flywheel | ⑥ For permanent magnet models use 18-5913 | ① LH rotation | ⑥ Standard ignition |
| ② For 14" Dia. Flywheel | ⑦ Bravo drive | ② NLA for models prior to S/N 4167000 | ⑦ Thunderbolt ignition |
| ③ For permanent magnet models use 18-5919 | ⑧ Firepower ignition | ③ PG260 (9-1/4" long) | ⑧ Thunderbolt IV |
| ④ 55 AMP up grade to 65 AMP use 18-5965 | ⑨ Ignition module mounted on distributor | ④ PG260F1 (8-1/2" long) | ⑨ Thunderbolt V |
| ⑤ Black | ⑩ Ignition module mounted on elbow | ⑤ RH Rotation | ⑩ Transmission models |



MERCUISER Electrical System

Model #	Cyl.	Years	Beg. S/N	End. S/N	Slave Solenoid	Reman. Starter	New Starter	Reman. Alternator	New Alternator
330	GM V-8	1977-1981	4623115	6083144	18-5836 ⑦	—	18-5913	18-5951	18-5957
330	GM V-8	1977-1981	4623115	6083144	18-5815 ⑥	—	18-5913	18-5951	18-5957
330	GM V-8	1982-1987	6083145	B816540	18-5816	18-5902	18-5908	—	18-5966 ④
330 MIE	GM V-8	1977-1980	4623115	5889913	18-5836 ⑦	18-5902	18-5908	① 18-5951	18-5957
330 MIE	GM V-8	1977-1980	4623115	5889913	18-5815 ⑥	18-5901	18-5907	⑤ 18-5951	18-5957
340/7.4L MIE w/BW	GM V-8	1981-1992	5889914	D715493	18-5816	18-5902	18-5908	① —	18-5966 ④
340/7.4L MIE w/BW	GM V-8	1981-1992	5889914	D715493	18-5816	18-5901	18-5907	⑤ —	18-5966 ④
7.4L	GM V-8	1988-1991	B771113	D603117	18-5816	18-5905	18-5910	⑥ —	18-5966 ④
7.4L	GM V-8	1988-1996	B771113	F800699	18-5816 ⑩	18-5905	18-5910	⑥ —	18-5966 ④
7.4L	GM V-8	1992-1997	D603118	K999999	18-5817 ⑨	—	18-5913	—	18-5966 ④
7.4LX EFI & MPI	GM V-8	1996-1997	F602010	K999999	18-5816	—	18-5913	—	18-5965
7.4L MPI	GM V-8	1998 & NEWER	L010003	& Up	18-5817	—	18-5913	—	18-5960
7.4L MIE	GM V-8	1989-1996	C391564	F820141	18-5816 ⑧	18-5902	18-5908	—	18-5966 ④
7.4L MIE	GM V-8	1992-1997	D715494	K999999	18-5817 ⑨	18-5902	18-5908	—	18-5966 ④
7.4L EFI & MPI MIE	GM V-8	1995-1997	F563052	K999999	18-5816	18-5902	18-5908	—	18-5965
7.4L MPI MIE	GM V-8	1998 & NEWER	L002006	& Up	18-5817	18-5902	18-5908	—	18-5960
350 MIE	GM V-8	1974-1976	3780450	4623109	18-5836	18-5902	18-5908	① 18-5951	18-5957
350 MIE	GM V-8	1974-1976	3780450	4623109	18-5836	18-5901	18-5907	⑤ 18-5951	18-5957
370 TRS	GM V-8	1978-1985	4179554	6721527	18-5815	18-5902	18-5908	18-5951	18-5957
370 TRS	GM V-8	1978-1985	4179554	6721527	18-5815	18-5902	18-5908	—	18-5966 ④
370 TRS	GM V-8	1985-1987	6721528	B714586	18-5816	18-5902	18-5908	—	18-5966 ④
390 MCM & MIE	GM V-8	1969-1970	2781129	3042731	18-5836	18-5902	18-5908	① 18-5951	18-5957
390 MCM & MIE	GM V-8	1969-1970	2781129	3042731	18-5836	18-5901	18-5907	⑤ 18-5951	18-5957
400 TRS	GM V-8	1980-1986	4179554	B457644	18-5815	18-5902	18-5908	18-5951	18-5957
400 TRS	GM V-8	1980-1986	4179554	B457644	18-5815	18-5902	18-5908	—	18-5966A
420	GM V-8	1987-1989	A398941	B622418	18-5816	18-5902	18-5908	—	18-5966 ④
425	GM V-8	1990-1992	A398941	D937011	18-5816	18-5902	18-5908	—	18-5966 ④
440 TRS	GM V-8	1983-1986	4179554	B485220	18-5815	18-5902	18-5908	18-5951	18-5957
440 TRS	GM V-8	1983-1986	4179554	B485220	18-5815	18-5902	18-5908	—	18-5966A
450	GM V-8	1995-1996	F347100	F347277	18-5820	—	18-5913	—	—
454 Mag.	GM V-8	1986-1994	A631894	F304999	18-5816	—	18-5913	—	18-5966 ④
454 Mag.	GM V-8	1995-1997	F305000	K999999	18-5817	—	18-5913	—	18-5966 ④
454 Mag. MPI	GM V-8	1994-1997	F115700	K999999	18-5816	—	18-5913	—	18-5965
454 Mag. MPI	GM V-8	1998 & NEWER	L010029	& Up	18-5816	—	18-5913	—	18-5960
454 Mag. MPI MIE	GM V-8	1996-1997	F820100	K999999	18-5816	—	18-5913	—	18-5965
454 Mag. MPI MIE	GM V-8	1998 & NEWER	L002200	& Up	18-5816	18-5902	18-5908	—	18-5960
454 EFI Ski	GM V-8	1995-1996	F215800	F820099	18-5816	—	18-5913	—	18-5965
460 TRS	GM V-8	1983-1986	4179554	6181046	18-5815	18-5902	18-5908	18-5951	18-5957
460 TRS	GM V-8	1983-1986	4179554	6181046	18-5815	18-5902	18-5908	—	18-5966 ④
465	GM V-8	1990-1994	C849992	F213244	18-5816 ⑧	—	18-5913 ⑦	—	18-5966④ ⑤
465	GM V-8	1990-1994	C849992	F213244	—	18-5902	18-5908	⑩ —	—
500	GM V-8	1994-1997	F213293	& Up	18-5820	—	18-5913 ⑦	—	—
500	GM V-8	1994-1995	F213293	& Up	18-5820	18-5902	18-5908	⑩ —	—
500 Bulldog	GM V-8	1990-1996	C577254	& Up	18-5820 ⑧	—	18-5913 ⑦	—	—
500 Bulldog	GM V-8	1990-1996	C577254	& Up	18-5816 ⑧	18-5902	18-5908	⑩ —	18-5966④ ⑤
502 Mag. Bravo	GM V-8	1990-1993	C878221	F114528	18-5816	—	18-5913	—	18-5966 ④
502 Mag. MPI	GM V-8	1993-1997	D840650	K999999	18-5816	—	18-5913	—	18-5965
502 Mag. MPI	GM V-8	1998 & NEWER	L017000	& Up	18-5816	—	18-5913	—	18-5960
525 SC	GM V-8	1991-1993	D456000	D763831	18-5816	—	18-5913 ⑦	—	18-5966④ ⑤
525 SC	GM V-8	1991-1993	D456000	D763831	18-5816	18-5902	18-5908	⑩ —	—
525 SC	GM V-8	1993-1997	D763871	& Up	18-5820	—	18-5913 ⑦	—	18-5966④ ⑤
525 SC	GM V-8	1993-1997	D763871	& Up	18-5820	18-5902	18-5908	⑩ —	—
575	GM V-8	1986-1992	A677429	D763716	18-5816	18-5902	18-5908	—	18-5966 ④
600 SC	GM V-8	1991-1996	D456489	F877642	18-5816 ⑧	18-5902	18-5908	—	18-5966④ ⑤
600 SC	GM V-8	1991-1996	D456489	F877642	18-5820 ⑧	18-5902	18-5908	—	—
600 SC	GM V-8	1997	K000227	& Up	18-5820	—	18-5913 ⑩	—	—
800 SC	GM V-8	1993-1996	D763836	& Up	18-5820	18-5902	18-5908	⑩ —	—
8.2L MIE	GM V-8	1990-1996	C878221	F819619	18-5816 ⑧	18-5902	18-5908	—	18-5966 ④
8.2L MIE	GM V-8	1993-1996	D857200	F819619	18-5817	18-5902	18-5908	—	18-5966 ④
8.2L MPI MIE	GM V-8	1996-1997	F819620	K999999	18-5816	18-5902	18-5908	—	18-5965
8.2L MPI MIE	GM V-8	1998 & NEWER	L002450	& Up	18-5816	18-5902	18-5908	—	18-5960

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|---|--|------------------------|
| ① For 12 3/4" Dia. Flywheel | ⑧ Firepower ignition | ⑤ RH Rotation |
| ② For 14" Dia. Flywheel | ⑨ Ignition module mounted on distributor | ⑥ Standard ignition |
| ③ For permanent magnet models use 18-5919 | ⑩ Ignition module mounted on elbow | ⑦ Thunderbolt ignition |
| ④ 55 AMP up grade to 65 AMP use 18-5965 | ① LH rotation | ⑧ Thunderbolt IV |
| ⑤ Black | ② NLA for models prior to S/N 4167000 | ⑨ Thunderbolt V |
| ⑥ For permanent magnet models use 18-5913 | ③ PG 260 (9-1/4" long) | ⑩ Transmission models |
| ⑦ Bravo drive | ④ PG260F1 (8-1/2" long) | |

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