

MERCUISER

O-Rings



O-RINGS



				Sierra #	AP #	O.E. #	Dimensions I. D. Width (inches)	
				18-7165 ②	223 ②	25-45253	.500	.065
				18-7165 ②	223 ②	25-32509	.500	.065
				18-7166 ②	224 ②	25-45254	.615	.065
				18-7167 ②	225 ②	25-47254	3.609	.139
				18-7168 ②	210 ②	25-48171	.370	.065
				18-7169 ②	212 ②	25-70937	3.500	.135
				18-7170 ②	208 ②	25-33504	1.365	.135
				18-7171 ②	216 ②	25-30529	1.920	.100
				18-7172 ②	276 ②	25-31305	3.250	.135
18-7173 ②	272 ②	25-30224	1.875	.135				
18-7174 ②	209 ②	25-45711	.620	.100				
18-7175 ②	— ②	25-62817	3.750	.270				
18-7176 ②	274 ②	25-90011	2.160	.100				
18-7177 ②	— ②	25-53421	2.625	.065				
18-7180 ③	1201 ③	25-26802	.445	.090				
18-7195 ②	— ②	25-92311	2.750	.070				
18-7196 ②	088 ②	25-38099	2.125	.140				
18-7197 ②	— ②	25-29619	.625	.100				
18-7198 ②	220 ②	25-45710	1.430	.100				
18-7410 ③	— ③	25-36390	.676	.070				
18-7411 ②	— ②	25-35480	1.250	.100				
18-7412 ②	— ②	25-62457	2.239	.070				
18-7413 ②	— ②	25-62702	.301	.070				
18-7414 ②	— ②	25-64067	1.989	.070				
18-7415 ②	— ②	25-64966	3.739	.070				
18-7419 ④	1076 ④	25-69202	2.675	.103				
18-7420 ③	2109 ③	25-21836	.796	.139				
18-7421 ①	426 ①	25-20415	.150	.065				
18-7426 ③	226 ③	25-30271	.740	.310				
18-7440 ③	— ③	25-36318	.799	.103				
18-7445 ③	229 ③	25-55801	.801	.070				
18-7449 ①	1605 ①	25-97387	4.487	.103				
18-7459 ①	— ①	25-20826	2.234	.139				
18-7464 ①	— ①	25-39695	4.234	.139				
18-7466 ③	— ③	25-48462	.614	.070				
18-7467 ③	— ③	25-54030	2.987	.103				
18-7472 ③	— ③	25-88198	.424	.139				
18-7474 ①	— ①	25-94288	1.239	.070				

Sierra #	AP #	O.E. #	Dimensions I. D. Width (inches)	
18-0175 ③	— ③	25-26543	.220	.103
18-0858 ③	— ③	25-54029	2.425	.103
18-0860 ③	425 ③	25-62700	3.237	.103
18-7105 ④	161 ④	25-62705	.750	.065
18-7107 ②	— ②	25-67202	4.750	.135
18-7114 ②	202 ②	25-23145	1.000	.135
18-7115 ①	204 ①	25-26722	1.735	.135
18-7116 ①	273 ①	25-62704	.360	.100
18-7120 ①	786 ①	25-38933	.215	.065
18-7121 ①	233 ①	25-35029	3.100	.135
18-7135 ①	264 ①	25-35276	.750	.135
18-7143 ②	486 ②	25-65936	1.310	.100
18-7145 ②	1675 ②	25-64068	.250	.100
18-7146 ②	158 ②	25-47632	1.120	.100
18-7151 ②	222 ②	25-20081	3.000	.135
18-7152 ②	201 ②	25-20863	2.625	.135
18-7153 ⑤	203 ⑤	25-25439	0.860	.100
18-7155 ②	213 ②	25-26855	1.620	.135
18-7156 ②	— ②	25-29439	1.185	.100
18-7157 ②	215 ②	25-29976	3.500	.210
18-7158 ②	205 ②	25-30613	.740	.100
18-7159 ②	217 ②	25-31534	3.855	.210
18-7160 ②	206 ②	25-31986	2.635	.210
18-7161 ②	218 ②	25-32546	3.250	.070
18-7162 ②	207 ②	25-33145	2.025	.135
18-7163 ②	219 ②	25-33465	2.415	.100
18-7164 ②	211 ②	25-33466	1.375	.100

① PKG. OF 1 ② PKG. OF 5 ③ PKG. OF 2 ④ PKG. OF 3

DRIVESHAFT HOUSING

Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7153	UJ	2
R/MR/Alpha I	6225577	UP	18-7169	BC	1
R/MR/Alpha I	6225577	UP	18-7161	TC	1
Alpha I SS	ALL		18-7161	TC	1
Alpha I SS	ALL		18-7169	BC	1
Alpha I SS	ALL		18-7153	UJ	2
BRAVO (I/II)	B664190	UP	18-7198	DSH	1
BRAVO (I/II)	B664190	UP	18-7153	UJ	2
I	1534570	1684187	18-7127	DG	1
I,IA,IB,IC	1534570	1777798	18-7165	USSL	1
I,IA,IB,IC	1535212	2065189	18-7170	BH	2
IA,IB,IC	1684188	2065189	18-7153	UJ	2
IA,IB,IC	1684188	2065189	18-7169	BC	1
II	2398798	2671321	18-7153	UJ	2
II SSM	ALL		18-7175	DSH	1
II SSM	ALL		18-7153	UJ	2
II TR	3377316	4794899	18-7175	DSH	1
III/III SSM	ALL		18-7115	FC	1

DRIVESHAFT HOUSING (Cont.)

Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.
IV SSM ①	ALL		18-7115	FC	1
I/IA/IB/IC	1534570	2065189	18-7161	TC	1
TR/TRS ③	4794900	UP	18-7153	UJ	2
TR/TRS	4794900	UP	18-7175	DSH	1
120/140	2062141	6225576	18-7161	TC	1
120/140	2062141	6225576	18-7170	BH	1
120/140	2062141	6225576	18-7169	DG	1
120/140	2062141	6225576	18-7153	UJ	2
160/165	2065190	UP	18-7170	BH	1
160/165	2065190	UP	18-7169	DG	1
160/165	2065190	UP	18-7153	UJ	2
160/165	2065190	UP	18-7161	TC	1
215H	2782203	2909034	18-7153	UJ	2
215H	2782203	2909034	18-7146	PC	1
215E ②	2909035	2915034	18-7174	FC	1
215E	2909035	2915034	18-7146	CC	1
225-S	3856268	4200499	18-7153	UJ	2
225-S	3856268	4200499	18-7169	BC	1

DRIVESHAFT HOUSING (Cont.)						GEAR HOUSING (Cont.)					
Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.	Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.
225-S	3856268	4200499	18-7161	TC	1	I,IA,IB,IC	1536618	2065189	18-7162	WPB	1
233	4200500	UP	18-7161	TC	1	IA,IB,IC	1684188	2065189	18-7159	PBH	1
233	4200500	UP	18-7153	UJ	2	IA,IB,IC	1684188	1777798	18-7153	WPB	1
233	4200500	UP	18-7169	BC	1	IA,IB,IC	1684188	2065189	18-7153	SSB	1
250	4791300	4898729	18-7153	UJ	2	II	1474909	2671321	18-7159	PBH	1
250	4791300	4898729	18-7169	BC	1	III	ALL		18-7151	BRL	1
250	4791300	4898729	18-7161	TC	1	III	ALL		18-7174	BRS	1
255-TRS	3377316	4203749	18-7175	DSH	1	TRS	4794900	UP	18-7159	PBH	1
260	4898730	6225576	18-7169	DG	1	60	1830753	2063740	18-7196	WPB	1
260	4898730	6225576	18-7161	TC	1	60	1830753	2063740	18-7153	SSB	1
260	4898730	6225576	18-7170	BH	1	60	1830753	2063740	18-7160	PBH	1
260	4898730	6225576	18-7153	UJ	2	60	1830753	2063740	18-7155	WOAL	1
280-TRS	4203750	4895399	18-7175	DSH	1	60	1830753	2063740	18-7114	WOAS	1
470	4208730	6225576	18-7169	BC	1	80	2063741	2898029	18-7157	PBH	1
470	4208730	6225576	18-7161	TC	1	80	2063741	2898029	18-7155	WOAL	1
470	4208730	6225576	18-7153	UJ	2	80	2063741	2898029	18-7114	WOAS	1
470	4893835	6225576	18-7170	BH	1	80	2063741	2898029	18-7153	SSB	1
485	4893835	UP	18-7161	TC	1	80	2063741	2898029	18-7196	WPB	1
485	4893835	UP	18-7170	BH	1	90	2898020	3225967	18-7114	WOAS	1
485	4893835	UP	18-7153	UJ	2	90	2898020	3225967	18-7157	PBH	1
485	4893835	UP	18-7169	DG	1	90	2898020	3225967	18-7153	SSB	1
888	3106717	UP	18-7161	TC	1	90	2898020	3225967	18-7155	WOAL	1
888	3106717	UP	18-7169	BC	1	90	2898020	3225967	18-7196	WPB	1
888	3106717	UP	18-7153	UJ	2	120/140	2062141	6225576	18-7153	SSB	1
898/228	4782330	6225576	18-7169	BC	1	120/140	2062141	6225576	18-7158	UDS	1
898/228	4782330	6225576	18-7161	TC	1	120/140	2062141	6225576	18-7159	PBH	1
898/228	4782330	6225576	18-7153	UJ	2	120/140	2062141	6225576	18-7162	WPB	1
898/228	4898730	6225576	18-7170	BH	1	120/140	4893635	6225576	18-7114	GH	1 ③
① 1 ST Design ② 5/8" ID ③ With Borg Warner Transmission BC Bearing Carrier Seal BH Bell Housing Seal CC Crankshaft Cover Seal DG Drive Gear Seal DSH Driveshaft Housing Seal FC Front Cover Seal PC Plug Cover Seal TC Top Cover Seal USSL Upper Shift Shaft Lever Seal UJ U-Joint Yoke Seal						160/165	2065190	UP	18-7162	WPB	1
						160/165	2065190	UP	18-7153	SSB	1
						160/165	2065190	UP	18-7158	UDS	1
						160/165	2065190	UP	18-7159	PBH	1
						165	4890460	UP	18-7114	GH	1 ③
						225-S	3856268	4200499	18-7153	SSB	1
						225-S	3856268	4200499	18-7162	WPB	1
						225-S	3856268	4200499	18-7158	UDS	1
						225-S	3856268	4200499	18-7159	PBH	1
						233	4200500	UP	18-7162	WPB	1
						233	4200500	UP	18-7158	UDS	1
						233	4200500	UP	18-7159	PBH	1
						233	4200500	UP	18-7153	SSB	1
						250	4791300	4898729	18-7159	PBH	1
						250	4791300	4898729	18-7158	UDS	1
						250	4791300	4898729	18-7162	WPB	1
						GEAR HOUSING					
Stern Drive Model Beg. S/N End. S/N O-Ring Desc. Qty.						255-TRS	3377316	4203749	18-7159	PBH	1
						260	4898730	6225576	18-7162	WPB	1
R/MR/Alpha I 6225577 UP 18-7162 WPB 1 MR/Alpha I 6225577 UP 18-7176 WPB 1 ② MR/Alpha I 6225577 UP 18-7196 WPB 1 ① R/MR/Alpha I 6225577 UP 18-7158 UDS 1 R/MR/Alpha I 6225577 UP 18-7159 PBH 1 R/MR/Alpha I 6225577 UP 18-7153 SSB 1 Alpha I SS ALL 18-7159 PBH 1 Alpha I SS ALL 18-7158 UDS 1 Alpha I SS ALL 18-7196 WPB 1 ① Alpha I SS ALL 18-7153 SSB 1 Alpha I SS ALL 18-7176 WPB 1 ② BRAVO I B664190 UP 18-7159 PBH 1 BRAVO I/II B664190 UP 18-7163 GH 1 I 1534570 1684187 18-7157 PBH 1 I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						260	4898730	6225576	18-7159	PBH	1
						260	4898730	6225576	18-7153	SSB	1
I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						260	4898730	6225576	18-7158	UDS	1
						260	4898730	6225576	18-7114	GH	1 ③
I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						280-TRS	4203750	4895399	18-7159	PBH	1
						470	4208730	6225576	18-7159	PBH	1
I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						470	4208730	6225576	18-7162	WPB	1
						470	4208730	6225576	18-7158	UDS	1
I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						470	4208730	6225576	18-7153	SSB	1
						470	4893835	6225576	18-7114	GH	1 ③
I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						485	4893835	UP	18-7158	UDS	1
						485	4893835	UP	18-7162	WPB	1
I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						485	4893835	UP	18-7153	SSB	1
						485	4893835	UP	18-7114	GH	1 ③
I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						485	4893835	UP	18-7159	PBH	1
						888	3106717	UP	18-7162	WPB	1
I 1534570 1536617 18-7153 WPB 1 I 1534570 1684187 18-7153 SSB 1 I,IA,IB,IC 1534570 2065189 18-7158 UDS 1						888	3106717	UP	18-7158	UDS	1
						888	3106717	UP	18-7153	SSB	1

MERCRUISER

O-Rings



GEAR HOUSING (Cont.)						HYDRAULIC PUMP ASSY					
Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.	Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.
888	3106717	UP	18-7159	PBH	1	R/MR/Alpha I	6225577	UP	18-7168	CV	4
898/228	4782330	6225576	18-7158	UDS	1	BRAVO (I/II)	B664190	UP	18-7134	ORC	1
898/228	4782330	6225576	18-7153	SSB	1	BRAVO (I/II)	B664190	UP	18-7158	ORS	1
898/228	4782330	6225576	18-7159	PBH	1	II	2398798	2671321	18-7168	CV	4
898/228	4782330	6225576	18-7162	WPB	1	II TR	3377316	4794899	18-7168	CV	4
898/228	4898730	6225576	18-7114	GH	1 ③	III/III SSM/IV		ALL	18-7168	CV	4
①	2.019 ID					TR/TRS	4794900	UP	18-7168	CV	4
②	2.17 ID					90	2898020	3225967	18-7168	CV	4
③	V-8 Engines Only					120/140	2062141	6225576	18-7168	CV	4
BRL	Bearing Retainer Large Seal					160/165	2065190	UP	18-7168	CV	4
BRS	Bearing Retainer Small Seal					215H/E	2782203	2915034	18-7168	CV	4
GH	Gear Housing Seal					225-S	3856268	4200499	18-7168	CV	4
PGH	Prop Bearing Housing Seal					233	4200500	UP	18-7168	CV	4
SSB	Shift Shaft Bushing					255-TRS	3377316	4203749	18-7168	CV	4
UDS	Upper Driveshaft Seal					260	4898730	6225576	18-7168	CV	4
WOAL	Water & Oil Adapter Large Seal					280-TRS	4203750	4895399	18-7168	CV	4
WOAS	Water & Oil Adapter Small Seal					470	4208730	6225576	18-7168	CV	4
WPB	Water Pump Base Seal					485	4893835	UP	18-7168	CV	4
						888	3106717	UP	18-7168	CV	4
						898/228	4898730	6225576	18-7168	CV	4
GIMBAL HOUSING						CV Control Valve ORC Oil Reservoir Connector ORS Oil Reservoir Switch					
Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.	REVERSE LOCK VALVE					
Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.	Stern Drive Model	Beg. S/N	End. S/N	O-Ring	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7170	BH	1	R/MR/Alpha I	6225577	UP	18-7174	VC	1
BRAVO (I/II)	B664190	UP	18-7168	V	2 ①	R/MR/Alpha I	6225577	UP	18-7198	V	1
I	1534570	1641940	18-7165	GHB	2	II	2398798	2671321	18-7198	V	1
II	1474909	1475005	18-7151	SL	1	II	2398798	2671321	18-7174	VC	1
II	1602186	2671321	18-7162	GHAS	1	120/140	2062141	6225576	18-7198	V	1
II	1732380	2671321	18-7172	GHAL	1	120/140	2062141	6225576	18-7174	VC	1
III/III SSM/IV		ALL	18-7159	BH	1	160/165	2065190	UP	18-7198	V	1
60	1830753	2063740	18-7172	BH	1	160/165	2065190	UP	18-7174	VC	1
80	2063741	2898029	18-7172	BH	1	250	4791300	4898729	18-7198	V	1
90	2898020	3225967	18-7172	BH	1	250	4791300	4898729	18-7174	VC	1
120/140	2062141	6225576	18-7152	EE	1	260	4898730	6225576	18-7198	V	1
160/165	2065190	UP	18-7152	EE	1	260	4898730	6225576	18-7174	VC	1
225-S	3856268	4200499	18-7170	BH	1	470	4208730	6225576	18-7198	V	1
225-S	3856268	4200499	18-7152	EE	1	470	4208730	6225576	18-7174	VC	1
225-S	3856268	4200499	18-7114	GH	1	485	4893835	UP	18-7174	VC	1
233	4200500	UP	18-7152	EE	1	485	4893835	UP	18-7198	V	1
233	4200500	UP	18-7114	GH	1	898/228	4782330	6225576	18-7174	VC	1
233	4200500	UP	18-7170	BH	1	898/228	4782330	6225576	18-7198	V	1
250	4791300	4898729	18-7152	EE	1						
250	4791300	4898729	18-7114	GH	1	V			Valve Seal		
250	4791300	4898729	18-7170	BH	1	VC			Valve Cover Seal		
260	4898730	6225576	18-7152	EE	1						
470	4208730	6225576	18-7152	EE	1						
470	4208730	4893934	18-7170	BH	1						
485	4893835	UP	18-7152	EE	1						
888	3106717	UP	18-7170	BH	1						
888	3106717	UP	18-7114	GH	1						
888	3106717	UP	18-7152	EE	1						
898/228	4782330	4898729	18-7170	BH	1						
898/228	4782330	4898729	18-7114	GH	1						
898/228	4782330	6225576	18-7152	EE	1						
①	With Oil Reservoir										
BH	Bell Housing Seal										
EE	Exhaust Elbow Seal										
GH	Gimbal Housing Seal										
GHAL	Gimbal Housing Adapter Large Seal										
GHAS	Gimbal Housing Adapter Small Seal										
GHB	Gimbal Housing Bolt Seal										
SL	Steering Lever Seal										
V	Valve Seal										